

**WORK TO LIVE. LIVE TO PLAY.**

# **TOUGH DUCK**

est. 1939

**2021 CATALOG**

Look for Durable Water Resistant (DWR) finishes on many of our premium duck products now.



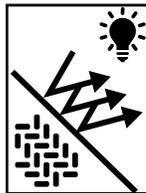
# ICON GUIDE



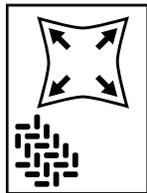
**WATERPROOF  
BREATHABLE**



**WATER  
RESISTANT**



**REFLECTIVE  
MATERIAL**



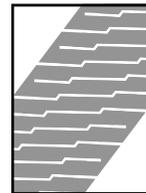
**FLEX  
FABRIC**



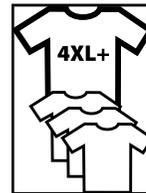
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RESISTANT**



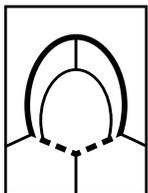
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FABRIC**



**SEGMENTED  
REFLECTIVE**



**EXTENDED  
SIZES**



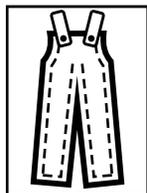
**QUICK RELEASE  
HOOD**



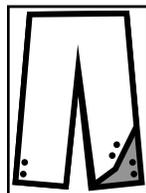
**WELDED  
ZIPPER**



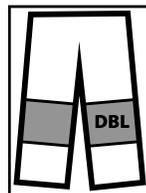
**INSIDE &  
MEDIA POCKETS**



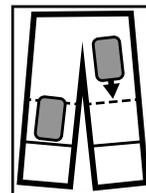
**TAPED  
SEAMS**



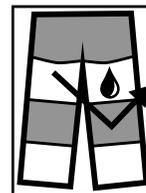
**SNAPS AT  
LEG OPENINGS**



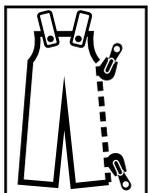
**DOUBLE  
KNEES**



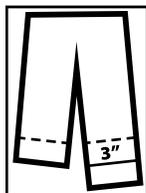
**KNEEPAD  
POCKETS**



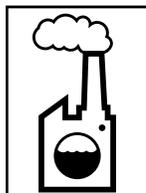
**WATERPROOF  
SEAT & KNEES**



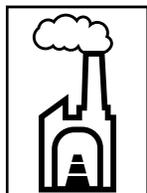
**ZIP-TO-THE-HIP  
ZIPPER**



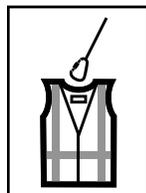
**3" TALL  
EXTENSION**



**INDUSTRIAL  
LAUNDRY**



**TUNNEL  
DRY**



**HARNESS  
OPENING**



**EMBELLISHMENT  
FRIENDLY**



**MINING  
COMPLIANT**

# 2021 CATALOG

SECTION TABS

**NEW FOR 2021**

**WOMEN'S**

**LIFESTYLE**

**SAFETY**

**FOOTWEAR**

**ACCESSORIES**

**FIXTURES**



# 2021 CATALOG

## MASTER TABLE OF CONTENTS

### WOMEN'S:

10	WS10	WOMEN'S FLANNEL SHIRT
10	WS11	WOMEN'S QUILT-LINED FLANNEL SHIRT
11	WS12	WOMEN'S PLUSH PILE-LINED FLANNEL
12	WV02	WOMEN'S QUILTED SHERPA LINED VEST
12	WJ20	WOMEN'S SHERPA LINED JACKET
13	WJ10	WOMEN'S HYDRO PARKA
13	WJ32	WOMEN'S DUCK BOMBER
14	WJ29	WOMEN'S QUILTED JACKET
15	WJ28	WOMEN'S 3-IN-1 PARKA
16	7237	WOMEN'S UNLINED DUCK OVERALL
16	WB02	WOMEN'S INSULATED DUCK OVERALL

### LIFESTYLE:

18	WJ14	3-IN-1 PARKA
19	WJ24	INSULATED POLY OXFORD JACKET
19	WJ13	POLY OXFORD JACKET
20	WS03	SHERPA LINED DUCK JAC-SHIRT
20	WJ09	BONDED DUCK SOFT SHELL
21	5123	HOODED BOMBER JACKET
22	2137	CHORE JACKET
22	5537	ANTARCTICA POLYFILL PARKA
23	WJ18	ABRAHAM HYDRO PARKA
24	i8A2	ZIP-OFF SLEEVE JACKET
25	WJ08	INSULATED HOODIE
25	WJ21	ZIP HOODIE
26	WJ22	PULLOVER HOODIE
26	1937	QUILT LINED VEST
27	WV04	MOTO VEST
28	WV01	BOX QUILTED VEST
28	WV03	QUILTED VEST
29	WJ16	QUILTED JACKET
29	WJ23	MOUNTAINEERING JACKET
30	WJ25	FREEZER JACKET
30	WJ26	HOODED FREEZER JACKET
31	WJ01	QUILTED BOMBER JACKET
32	7910	INSULATED BIB OVERALL
32	WB04	DELUXE UNLINED BIB OVERALL
33	i198	UNLINED BIB OVERALL
33	WB03	INSULATED BIB OVERALL
34	i063	UNLINED COVERALL
34	7121	INSULATED COVERALL
35	7838	HEAVYWEIGHT COVERALL
35	WC01	INSULATED DUCK COVERALL
36	WS05	QUILT LINED FLANNEL SHIRT
36	WS07	ZIP FRONT JAC-SHIRT
37	i964	BUFFALO CHECK FLEECE SHIRT
38	WS02	SHERPA LINED FLEECE
38	WS06	FOOLER FRONT QUILT LINED
39	WS04	FLANNEL OVERSHIRT
40	6010	FLEX TWILL CARGO PANT
40	WP05	FLEX TWILL CARPENTER PANT
41	WP07	FLEX RIPSTOP CONTRACTOR PANT
42	WP06	FLEECE LINED FLEX TWILL CARGO PANT
42	WP02	WASHED DUCK PANT

### LIFESTYLE:

43	WP01	FLEX DUCK CARGO PANT
43	6310	FLEX TWILL CARGO SHORT
44	WP04	TRADITIONAL LOGGER JEAN
45	WT02	FOREST BASEBALL SHIRT
45	WT04	TRAIN BASEBALL SHIRT
45	WT03	IGLOO GRAPHIC TEE
45	WT05	LOGO POCKET TEE
45	PT01	"WHAT THE DUCK?" TEE
45	PT03	TOUGH DUCK LOGO TEE
45	WT01	CANOE GRAPHIC TEE
45	PT04	LUMBERJACK GRAPHIC TEE

### SAFETY:

50	S426	5-IN-1 SAFETY JACKET
51	S176	LINED SAFETY PARKA
52	S413	3-IN-1 SAFETY BOMBER
53	SJ20	SAFETY BOMBER
54	S187	4-IN-1 SAFETY JACKET
55	S245	FLEECE LINED SAFETY JACKET
56	SJ28	SAFETY HI-VIS SHELL
57	SJ29	REVERSIBLE INSULATED SAFETY JACKET
58	SJ26	SHERPA LINED SAFETY BOMBER
59	SJ27	REVERSIBLE SAFETY JACKET
60	S157	DUCK SAFETY PARKA
61	SJ34	CAMO FLEX DUCK SAFETY PARKA
62	SJ25	DUCK SAFETY BOMBER
63	S457	DUCK SAFETY JACKET
64	SJ33	CAMO FLEX DUCK SAFETY JACKET
65	S432	QUILTED SAFETY JACKET
66	S474	INSULATED SAFETY HOODIE
66	SJ16	THERMAL LINED SAFETY HOODIE
67	SJ19	¼ ZIP SAFETY PULLOVER
67	S494	UNLINED SAFETY HOODIE
68	S876	INSULATED RIPSTOP SAFETY OVERALL
70	S798	INSULATED POLY OXFORD SAFETY OVERALL
71	S769	UNLINED SAFETY OVERALL
72	S757	INSULATED SAFETY OVERALL
73	S787	INSULATED SAFETY COVERALL
73	S792	UNLINED SAFETY COVERALL
74	S603	SAFETY PULL-ON PANT
74	S614	INSULATED SAFETY PULL-ON PANT
75	SP01	SAFETY CARGO WORK PANT
75	S607	SAFETY CARGO UTILITY PANT
76	SP04	CAMO FLEX DUCK SAFETY CARGO UTILITY PANT
76	SP03	FLEX TWILL SAFETY CARGO PANT
77	S392	S/S SAFETY T-SHIRT W/POCKET
78	ST07	S/S SAFETY T-SHIRT
78	ST08	L/S SAFETY T-SHIRT
79	ST09	S/S SAFETY T-SHIRT W/ARMBAND
79	ST10	L/S SAFETY T-SHIRT W/ARMBAND
80	ST15	SLEEVELESS SAFETY T-SHIRT
80	ST12	S/S SAFETY T-SHIRT W/SEGMENTED STRIPES
82	ST11	S/S SAFETY T-SHIRT - 100% COTTON
82	ST17	S/S SAFETY POLO SHIRT

**SAFETY:**

84	S372	SAFETY RAIN JACKET
84	S374	SAFETY RAIN PANT
85	SJ05	PACKABLE SAFETY RAIN JACKET
85	SP02	PACKABLE SAFETY RAIN PANT
86	SJ35	SAFETY RAIN JACKET
86	SB04	SAFETY RAIN BIB OVERALL
88	SV09	HARNESS COMPATIBLE SAFETY VEST
90	S9i0	5-POINT TEARAWAY SAFETY VEST
90	S313	SURVEYOR SAFETY VEST
91	SV05	QUILTED SAFETY VEST
91	SV06	DUCK SAFETY VEST
92	SV08	CAMO FLEX DUCK SAFETY VEST
92	SV07	SAFETY VEST WITH SLEEVES

**FOOTWEAR:**

96	SF01	McDERMOT 8" STEEL TOE WORK BOOT
96	SF02	JARVIS 8" ALLOY TOE WORK BOOT
97	SF03	ADELAIDE 8" COMP TOE WORK BOOT
97	SF04	INKSTER 8" MICROFIBER STEEL TOE WORK BOOT

**ACCESSORIES:**

100	Gi5506	COW SPLIT LEATHER FITTERS GLOVE
100	G69916	PREMIUM COWGRAIN FITTERS GLOVE
100	G79416	3M™ THINSULATE™ INSULATION LINED FULL GRAIN HI-VIS FITTERS GLOVE
100	G69406	WOMEN'S 3M™ THINSULATE™ LINED COWGRAIN FITTERS GLOVE
101	G34312	UNLINED LEATHER CHOPPER MITT
101	G33312	BRUSHED RAG WOOL LINED MITT
101	G35312	LEATHER ADJUSTABLE PILE LINED MITT
101	G41412	SNOWMOBILE MITT
101	G40412	SNOWMOBILE GLOVE
102	WA34	PRECISION FIT GRIP GLOVE
102	WA35	INSULATED PRECISION GLOVE
102	WA33	HI-VIS PRECISION GLOVE
103	WG05	PACKABLE QUILTED GLOVE
103	WA27	FLEECE NECK GAITER
104	WA25	3-IN-1 FLEECE BALACLAVA
104	WA26	FLEECE BEANIE
105	WA31	TECHNICAL BALACLAVA
105	WA32	TECHNICAL FACEMASK
106	WA30	MULTIFUNCTION TUBULAR BANDANA
106	WA29	HI-VIS MULTIFUNCTION TUBULAR BANDANA
108	SA012	2 LAYER WASHABLE FACE MASK
108	SA014	2 LAYER WASHABLE FACE MASK (IND. PACKAGED)
108	SA016	2 LAYER YOUTH FACE MASK
109	i16016	AVIATOR HAT W/ RABBIT FUR
109	i15616	PLAID AVIATOR HAT
110	i15016	AVIATOR HAT
110	i15516	HI-VIS AVIATOR HAT
111	i25516	ACRYLIC 3 HOLE FACE MASK
111	i36116	FX 40 BALACLAVA

**ACCESSORIES:**

111	i25616	ACRYLIC FLEECE LINED BALACLAVA
111	i26516	ACRYLIC FLEECE LINED HI-VIS BALACLAVA
112	i25716	ACRYLIC NECK WARMER
112	i35716	FX 40 NECK WARMER
112	WA17	CAMO TRUCKER CAP
112	WA18	TOUGH DUCK LOGO BASEBALL CAP
113	SA2831	REVERSIBLE SAFETY BEANIE
113	i35816	FX 40 KNIT CAP
113	i45816	ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE
113	i45916	CHUNKY KNIT WATCH CAP
114	WA14	POM POM TOQUE
114	WA15	TOUGH DUCK LOGO KNIT CAP
116	WA16	BEANIE WATCH CAP
117	WA28	URBAN SAFETY KNIT CAP
117	i16416	PLAID FUDD HAT
117	i6V616	FOAM KNEE PADS



**WOMEN'S DUCK BOMBER** **NEW!** **WJ32**



SHIPPING SPRING 2021

SEE PAGE 13

**WOMEN'S QUILTED JACKET** **NEW!** **WJ29**



SHIPPING SPRING 2021

SEE PAGE 14

**WOMEN'S 3-IN-1 PARKA** **NEW!** **WJ28**



SHIPPING SPRING 2021

SEE PAGE 15

**MOTO VEST** **NEW!** **WV04**



SHIPPING NOW

SEE PAGE 27

**FREEZER JACKET** **NEW!** **WJ25**



SHIPPING SPRING 2021

SEE PAGE 30

**HOODED FREEZER JACKET** **NEW!** **WJ26**



SHIPPING SPRING 2021

SEE PAGE 30

**DELUXE UNLINED BIB OVERALL** **NEW!** **WB04**



SHIPPING SPRING 2021

SEE PAGE 32

**INSULATED BIB OVERALL** **NEW!** **WB03**



SHIPPING SPRING 2021

SEE PAGE 33

**FLEX TWILL CARPENTER PANT** **NEW!** WP05



SHIPPING SPRING 2021

SEE PAGE 40

**FLEX RIPSTOP CONTRACTOR PANT** **NEW!** WP07



SHIPPING SPRING 2021

SEE PAGE 41

**FLEECE LINED FLEX TWILL CARGO PANT** **NEW!** WP06



SHIPPING SPRING 2021

SEE PAGE 42

**TRADITIONAL LOGGER JEAN** **NEW!** WP04



SHIPPING SPRING 2021

SEE PAGE 44

**SAFETY HI-VIS SHELL** **NEW!** SJ28



SHIPPING NOW

SEE PAGE 56

**REVERSIBLE INSULATED SAFETY JACKET** **NEW!** SJ29



SHIPPING NOW

SEE PAGE 57

**CAMO FLEX DUCK SAFETY PARKA** **NEW!** SJ34



SHIPPING NOW

SEE PAGE 61

**CAMO FLEX DUCK SAFETY JACKET** **NEW!** SJ33



SHIPPING NOW

SEE PAGE 64

**CAMO FLEX DUCK SAFETY CARGO UTILITY PANT** **NEW!** **SP04**



SHIPPING NOW

SEE PAGE 76

**FLEX TWILL SAFETY CARGO PANT** **NEW!** **SP03**



SHIPPING NOW

SEE PAGE 76

**SLEEVELESS SAFETY T-SHIRT** **NEW!** **ST15**



SHIPPING SPRING 2021

SEE PAGE 80

**S/S SAFETY T-SHIRT** **NEW!** **ST12**



SHIPPING SPRING 2021

SEE PAGE 80

**S/S SAFETY T-SHIRT** **NEW!** **ST11**



SHIPPING SPRING 2021

SEE PAGE 82

**S/S SAFETY POLO SHIRT** **NEW!** **ST17**



SHIPPING SPRING 2021

SEE PAGE 82

**SAFETY RAIN JACKET** **NEW!** **SJ35**



SHIPPING NOW

SEE PAGE 86

**SAFETY RAIN BIB OVERALL** **NEW!** **SB04**



SHIPPING NOW

SEE PAGE 86

**HARNES COMPATIBLE SAFETY VEST**

**NEW!** SV09



SHIPPING SPRING 2021

SEE PAGE 88

**CAMO FLEX DUCK SAFETY VEST**

**NEW!** SV08



SHIPPING NOW

SEE PAGE 92

**SAFETY VEST WITH SLEEVES**

**NEW!** SV07



SHIPPING SPRING 2021

SEE PAGE 92

**PRECISION FIT GRIP GLOVE**

**NEW!** WA34



SHIPPING SPRING 2021

SEE PAGE 102

**INSULATED PRECISION GLOVE**

**NEW!** WA35



SHIPPING SPRING 2021

SEE PAGE 102

**HI-VIS PRECISION GLOVE**

**NEW!** WA33



SHIPPING SPRING 2021

SEE PAGE 102

**PACKABLE QUILTED GLOVE**

**NEW!** WG05



SHIPPING NOW

SEE PAGE 103

**FLEECE NECK GAITER**

**NEW!** WA27



SHIPPING NOW

SEE PAGE 103

**3-IN-1 FLEECE BALACLAVA** **NEW!** WA25



SHIPPING NOW

SEE PAGE 104

**FLEECE BEANIE** **NEW!** WA26



SHIPPING NOW

SEE PAGE 104

**TECHNICAL BALACLAVA** **NEW!** WA31



SHIPPING SPRING 2021

SEE PAGE 105

**TECHNICAL FACEMASK** **NEW!** WA32



SHIPPING SPRING 2021

SEE PAGE 105

**MULTIFUNCTION TUBULAR BANDANA** **NEW!** WA30



SHIPPING NOW

SEE PAGE 106

**HI-VIS MULTIFUNCTION TUBULAR BANDANA** **NEW!** WA29



SHIPPING NOW

SEE PAGE 106

**FACE MASKS** **NEW!** SA01



SHIPPING NOW

SEE PAGE 107

**URBAN SAFETY KNIT CAP** **NEW!** WA28



SHIPPING NOW

SEE PAGE 117



@ambsmartin\_



**WOMEN'S**

# WOMEN'S FLANNEL SHIRT

## WS10

### COZY COMFORT AND STYLE

We restyled our best-selling soft brushed flannel shirt. It's equally at home on its own or worn as an overshirt. It's the perfect mix of comfort and style – on the dock watching the sunrise or out on the town in your favorite boots.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Front placket with button closure
- 2 chest pockets
- Pen pocket and double pocket on left
- Adjustable cuffs



### COLORS (XS - 2XL):

-  RED PLAID
-  NAVY PLAID
-  GREY PLAID

# WOMEN'S QUILT-LINED FLANNEL SHIRT

## WS11

### CONQUER THE CHILL

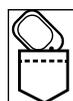
Perfect for those autumn days raking leaves or cool nights by the lake. Stay cozy and warm whether you're relaxing or working around the yard. And you'll appreciate slipping your hands into the lower on-seam pockets.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 4 oz polyester insulation
- Heavy-duty spring snaps
- 2 chest pockets with flap and snap closures
- 2 lower on-seam pockets
- Adjustable cuffs
- Inside pocket and media pocket



### COLORS (XS - 2XL):

-  RED PLAID
-  NAVY PLAID
-  GREY PLAID



# WOMEN'S PLUSH PILE-LINED FLANNEL

# WS12

## IT'S SO FLUFFY, YOU'RE GONNA DIE!

Once you feel the ultra soft polyester plush pile lining against you, you'll never want to take it off. So warm, so cozy.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: 100% polyester plush pile lining
- Chest pocket with flap and button closure
- Two lower on-seam pockets
- Front zipper closure
- Adjustable cuffs



## COLORS (XS - 2XL):

*[NEW FOR 2021]*

-  RED/NAVY PLAID
-  GREEN/BLACK PLAID
-  NAVY/BLUE PLAID



Want to be featured?  
Share a photo in our gear with  
**#ToughDuck**



@ToughDuck

# WOMEN'S QUILTED SHERPA LINED VEST

# WV02

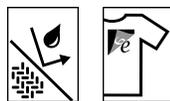
## A GREAT IN-VEST-MENT

On its own or as a layering piece, this vest is perfect for planting and harvest. Boasting a tailored fit, the quilted shell is both soft and warm. We hear from our customers that spend time around horses and livestock that the shell doesn't pick up straw and hay the way other vests do, a quick swipe of the hand clears away debris.

- 100% polyester with water repellent finish
- Lining: 100% polyester Sherpa
- Unique quilt design
- Attached hood with drawstring
- Two front welt pockets
- Snap front closure



**COLOR (XS - 2XL):**  
■ BLACK



# WOMEN'S SHERPA LINED JACKET

# WJ20

## TOUGH OUTSIDE, SOFT INSIDE

Just like you, this jacket has a strong outer layer with a soft inside. The drawstring waist cinches for the perfect fit while the multiple pockets keep everything you need close at hand.

- 100% cotton washed 10 oz premium sanded duck
- Body lining: 100% polyester Sherpa
- Sleeve lining: quilted 4 oz polyester insulation
- Attached hood with drawstring
- Snap closure on cuff
- Front zipper closure with snap placket
- Drop back
- Drawstring waist
- Inside pocket and cell pocket
- Two lower welt pockets
- Two upper chest pockets with snap flange



**COLORS (XS - 2XL)**

■ OLIVE

■ BLACK [NEW FOR 2021]



# WOMEN'S HYDRO PARKA

## WJ10

### ULTRA-VERSATILE WARMTH

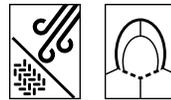
Enjoy the refined fit of the women's version of our best-selling Hydro Parka. Wear it how you want as it has a detachable hood and snap off faux fur trim. And it's not all looks, it's got a double front with large scoop pockets for convenience and durability.

- 100% cotton washed 10 oz premium sanded duck
- Lining: Quilted 6 oz polyester insulation
- Brass rivets at stress points
- Detachable hood with drawstring
- Detachable faux fur trim
- Zip front closure with snap tabs at top and bottom
- Multi-pocket design
- Rib knit storm cuffs



**COLOR (XS - 2XL):**

 **BLACK**



# WOMEN'S DUCK BOMBER

**NEW!**

## WJ32

### RUGGED ENOUGH FOR HER

The length of this premium duck bomber hits just right to give you the freedom of movement you want. Made from our premium 12 oz duck so it wears like iron.

- 100% cotton 12 oz premium duck with water repellent finish
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Brass rivets at stress points, brass zipper
- Action back
- Attached hood with drawstring
- Upper zipper pocket and two front scoop pockets
- Inside pocket and media pocket, pencil pocket on sleeve
- Rib knit storm cuffs



**COLORS (XS - 2XL):**

 **BROWN**

 **BLACK**

# WOMEN'S QUILTED JACKET

NEW!

# WJ29

## ONION QUILTED NYLON WITH PRIMALOFT® INSULATION

Perfect for layering or wearing on its own. This quilted jacket features PrimaLoft® insulation for warmth, softness and comfort from post-consumer recycled materials.



- 100% nylon with water repellent finish
- Lining: 4 oz quilted PrimaLoft® insulation
- Onion quilted pattern
- Two lower snap pockets
- Two inside pockets
- Zip front closure



### COLORS (XS - 2XL):

- OLIVE
- BLACK



# WOMEN'S 3-IN-1 PARKA

NEW!

# WJ28

## WATERPROOF, BREATHABLE, VERSATILE

Our Women's Poly Oxford 3-in-1 parka will be the most versatile piece in your closet. This systems parka shows its flexibility as a waterproof breathable shell, a stand-alone liner or you can zip them together for maximum protection against the elements. The removable hood, shock cord drawstrings, storm collar and adjustable cuffs work together to keep out the elements. Embroidery zippers on both shell and liner make this a prime candidate for logo embellishment.



SHELL

### Outer:

- 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection and water repellent finish
- Gradual fitting seams for women's fit
- Lining: brushed tricot
- Abrasion resistant fabric
- Contrast trim
- Detachable drawstring hood
- Multi-pocket design
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable cuffs with hook and loop closure
- Double storm fly
- Drop back
- Embroidery access zipper
- Seam sealed
- Modern contrast stitching detail



LINER

### Liner:

- 150D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection with water repellent finish
- Gradual fitting seams for women's fit
- Lining: 6 oz polyfill quilted insulation
- Contrast trim
- Inside pocket and media pocket
- Shock cord drawstring hem
- Embroidery access zipper

## YOU MAY ALSO LIKE



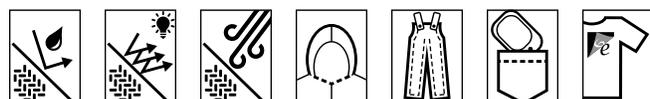
PG. 117



PG. 106

## COLORS (XS - 3XL):

- NAVY
- BLACK



# WOMEN'S UNLINED DUCK OVERALL

# 7237

## GO GET 'EM!

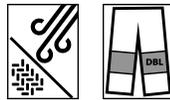
From country to carpentry, get outdoors with this bib overall made of soft sanded duck material. We started from scratch to build these overalls with women's styling that includes practical features like adjustable elastic shoulder straps and double knees.

- 100% cotton washed 10 oz premium sanded duck
- Women's fit and styling
- Adjustable shoulder straps
- Multi pocket design
- Shank button side closures for ease of entry
- Hammer loop and ruler pocket
- Double knee
- Bar tacked at stress points

## COLORS:

■ BROWN (XS-XL)

■ BLACK (XS-2XL)



# WOMEN'S INSULATED DUCK OVERALL

# WB02

## FROM SHED TO SLED

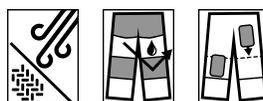
Stay warm and protected in the cold with this insulated overall. Whether you're on the ranch or ripping along the peaks on your snowmobile, you'll love its functionality. Access to your pockets, full front zipper, waterproof knees and legs that zip-to-the-hip are just a few of the features we've built in.

- 100% cotton washed 10 oz premium sanded duck
- Lining: quilted 6 oz polyester insulation
- Waterproof seat and knees
- Women's fit and styling
- Adjustable shoulder straps
- Multi pocket design
- Knee pad pockets
- Shank button side closures for ease of entry
- Hammer loop and ruler pocket
- Bar tacked at stress points

## COLORS (XS - 2XL):

■ BROWN

■ BLACK





@joshmcfads



**LIFESTYLE**

# 3-IN-1 PARKA

# WJ14

## WATERPROOF, BREATHABLE, VERSATILE

Keep your options open with our Poly Oxford 3-in-1 parka. Wear this systems parka as a waterproof breathable shell, liner or zip them together for maximum protection against the elements. The removable hood, shock cord drawstrings, storm collar and adjustable cuffs work together to keep out the elements. Embroidery zippers on both shell and liner make this a prime candidate for logo embellishment.

### Outer:

- 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection and water repellent finish
- Lining: brushed tricot
- Abrasion resistant fabric
- Contrast trim
- Detachable drawstring hood
- Multi-pocket design
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable cuffs with hook and loop closure
- Double storm fly
- Drop back
- Embroidery access zipper
- Seam sealed
- Modern contrast stitching detail



**BLACK SHELL**

### Liner:

- 150D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection with water repellent finish
- Lining: 6 oz polyfill quilted insulation
- Contrast trim
- Inside pocket and media pocket
- Shock cord drawstring hem
- Embroidery access zipper



**NAVY LINER**

**YOU MAY ALSO LIKE**

7910



PG.32

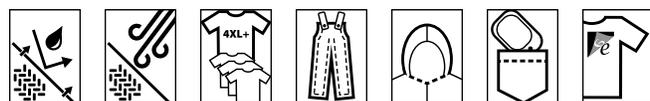
WJ13



PG. 19

**COLORS (XS - 5XL, MT - 5XLT):**

- NAVY
- BLACK



# INSULATED POLY OXFORD JACKET

# WJ24

## STYLISH AND DURABLE

Love our best-selling WJ14 3-in-1 parka but don't need the warmth of the parka shell? This waterproof breathable Poly Oxford jacket teams up with elastic cuffs and drawstring hem to keep you warm and the wind at bay. You'll love the heavy duty abrasion resistant outer that doesn't ignore style. Contrast stitching and trim keep you looking sharp. Perfect for logo embellishment with a handy embroidery zipper.



- 150D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection with water repellent finish and contrast trim
- Lining: 6 oz polyfill quilted insulation
- Two lower welt pockets and upper zippered pocket
- Inside pocket and media pocket
- Shock cord drawstring hem
- Heavy duty front zipper
- Embroidery zipper

## COLORS (S - 5XL):

■ NAVY

■ BLACK

# POLY OXFORD JACKET

# WJ13

## MODERN STYLING, CLASSIC WARMTH

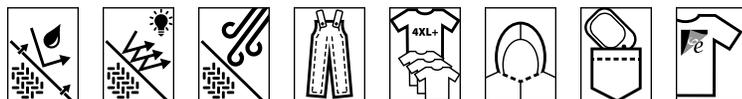
This stylish Poly Oxford jacket is waterproof and breathable with a warm quilted lining. Its storm collar and removable hood are great barriers against inclement weather. The modern styling makes it a great canvas for adding your company logo as well.



- 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection and water repellent finish
- Body Lining: brushed tricot
- Lining: 100% polyester lining quilted to 6 oz polyester insulation
- Abrasion resistant fabric with contrast trim
- Detachable drawstring hood
- Inside media pocket and security pocket
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable storm cuffs
- Embroidery access zipper at hem
- Seam sealed
- Modern contrast stitching detail

## COLOR (S - 5XL):

■ BLACK



# SHERPA LINED DUCK JAC-SHIRT WS03

## HARD-WEARING COMFORT

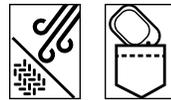
With a shell made of 100% premium duck, this is one tough shirt - at home, on job sites or farm yards where sweatshirts fear to tread. The Sherpa lining is comfortable and warm and its natural off-white coloring helps hide dirt. A jersey hood with drawstring, adjustable cuffs and an inside storm fly keep the wind out.

- 100% cotton 10 oz premium duck
- Lining: Sherpa lined body with quilted 5 oz polyester insulated sleeves
- A poly/cotton jersey hood
- Zip front closure
- Inside storm fly for added protection from the cold
- Two chest pockets with flaps and snap closure
- Two lower welt pockets
- Inside and media pockets
- Adjustable cuff with snap closure



### COLORS (S - 3XL):

- BROWN
- BLACK



# BONDED DUCK SOFT SHELL WJ09

## GO ANYWHERE, DO ANYTHING

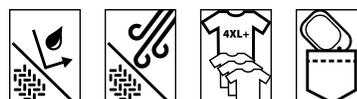
Wear it all day – look great at work and play! You'll love the updated fit and fabrication of our unique bonded soft shell jacket. Made from premium cotton duck with a water repellent finish bonded to polyester fleece lining, it strikes the perfect balance between wearability and comfort. Keep your belongings safe with three zipper welt pockets on the front and an inside and media pocket. Adjustable cuffs with hook and loop tabs adjust to fit you. You'll never want to take it off and with the go-anywhere styling, you won't have to.

- 100% cotton 8 oz premium duck bonded to 100% polyester fleece
- Water repellent finish
- Three zipper welt pockets and contrast stitching
- Inside and media pockets
- Adjustable cuffs with hook and loop closure
- Drop back



### COLOR (S - 5XL):

- BLACK



# HOODED BOMBER JACKET

5123

## WORK TO PLAY STYLING

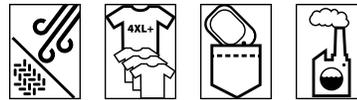
This premium duck bomber jacket features our unique brand of work-to-play styling but doesn't forget its roots as tough workwear. Triple-stitching and brass rivets at stress points add reinforcement where you need it most while the quilted lining and hood give this bomber the edge on those cold mornings.

- 100% cotton 12 oz premium duck
- Lining: quilted 5 oz polyester insulation
- Triple stitched
- Brass rivets at stress points, brass zipper
- Attached hood with drawstring
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket, pencil pocket on sleeve
- Rib knit waist and cuffs



## COLORS (S - 5XL, MT - 5XLT):

- BROWN
- DARK BROWN
- BLACK



# CHORE JACKET

BRING WORK ETHIC HOME

2137

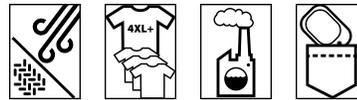
Originally designed for the construction industry, this premium duck chore jacket has found a home in the mud rooms of farmers, ranchers and anyone else who wants a warm and durable jacket. It incorporates a host of innovative features to increase comfort and longevity such as a riveted brass chest zipper closure and adjustable waist tabs.

- 100% cotton 12 oz premium duck
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Laydown corduroy collar (except Dark Brown)
- Brass zipper, brass zipper closure on chest pocket
- Two front welt pockets and pencil pocket on sleeve
- Inside pocket and media pocket
- Two adjustable waist tabs
- Adjustable shank button closure on cuff



## COLORS (S - 5XL):

- NAVY
- BROWN
- DARK BROWN
- BLACK



# ANTARCTICA POLYFILL PARKA

FIGHT BACK AGAINST THE COLD

5537

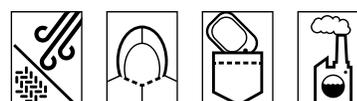
This parka turns up the heat on winter with heavyweight insulation and knit storm cuffs. There's a reason we named it for the coldest continent on the planet. We've built in some handy features as well including an ingenious adjustable hood with an extra set of snaps to accommodate even the biggest set of "can" headphones.

- 100% cotton 12 oz premium duck
- Lining: quilted 8 oz polyester insulation
- Triple stitched with brass rivets at stress points
- Detachable hood with chin guard extension and adjustable snaps
- Storm flap over two-way brass zipper
- Two chest pockets and two large scoop pockets
- Two large inside pockets, media pocket and pencil pocket on sleeve
- Rib knit storm cuffs
- Inside drawstring waist



## COLORS (S - 3XL, MT - 3XLT):

- BROWN
- DARK BROWN
- BLACK



# ABRAHAM HYDRO PARKA

# WJ18

## OUR CLASSIC DUCK PARKA ELEVATED

After over 80 years of being in business, we wanted to pay homage to our founder, Abraham Rich. We carefully revised his classic parka design and named it for him.

They were originally built for hydroelectric workers who expanded the power grid across Canada during its periods of growth.

Soon others recognized the benefit of this hard-wearing, warm and wind resistant outerwear and repurposed them to stay warm where they worked, farmed or lived.

- 100% cotton 12 oz premium duck with water repellent finish
- Lining: quilted 8 oz polyester insulation
- Brass rivets at stress points
- Detachable snap-off hood with drawstring
- Zip through corduroy collar
- Zip front closure with snap tabs at top and bottom
- Four large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve
- Rib knit storm cuffs
- Brass zipper
- Inside drawstring waist
- Embroidery zipper

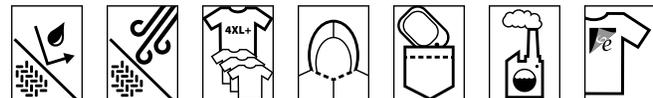


### YOU MAY ALSO LIKE



### COLORS (S - 5XL):

- BROWN
- BLACK



 @twwly



# ZIP-OFF SLEEVE JACKET

i8A2

## VERSATILE COMFORT

This versatile jacket does it all. A quick zip off of the sleeves or the hood transforms it to your requirements. The mix of jersey knit sleeves and hood and premium duck vest body gives the perfect balance between hard-wearing durability and soft comfort. Slip this one on when you're not sure how spring and fall weather is going to develop.

- 100% cotton 10 oz premium duck
- Body Lining: quilted 6 oz polyester insulation
- Sleeve Lining: quilted 4 oz polyester insulation
- Sleeves and Hood: 60% cotton 40% polyester jersey knit
- Detachable sleeves to convert to vest
- Detachable jersey knit hood
- Storm flap with snap closure over front zipper
- Front patch pockets with additional side entry
- Inside pocket and media pocket
- Rib knit cuffs
- Drop back
- Embroidery access zipper

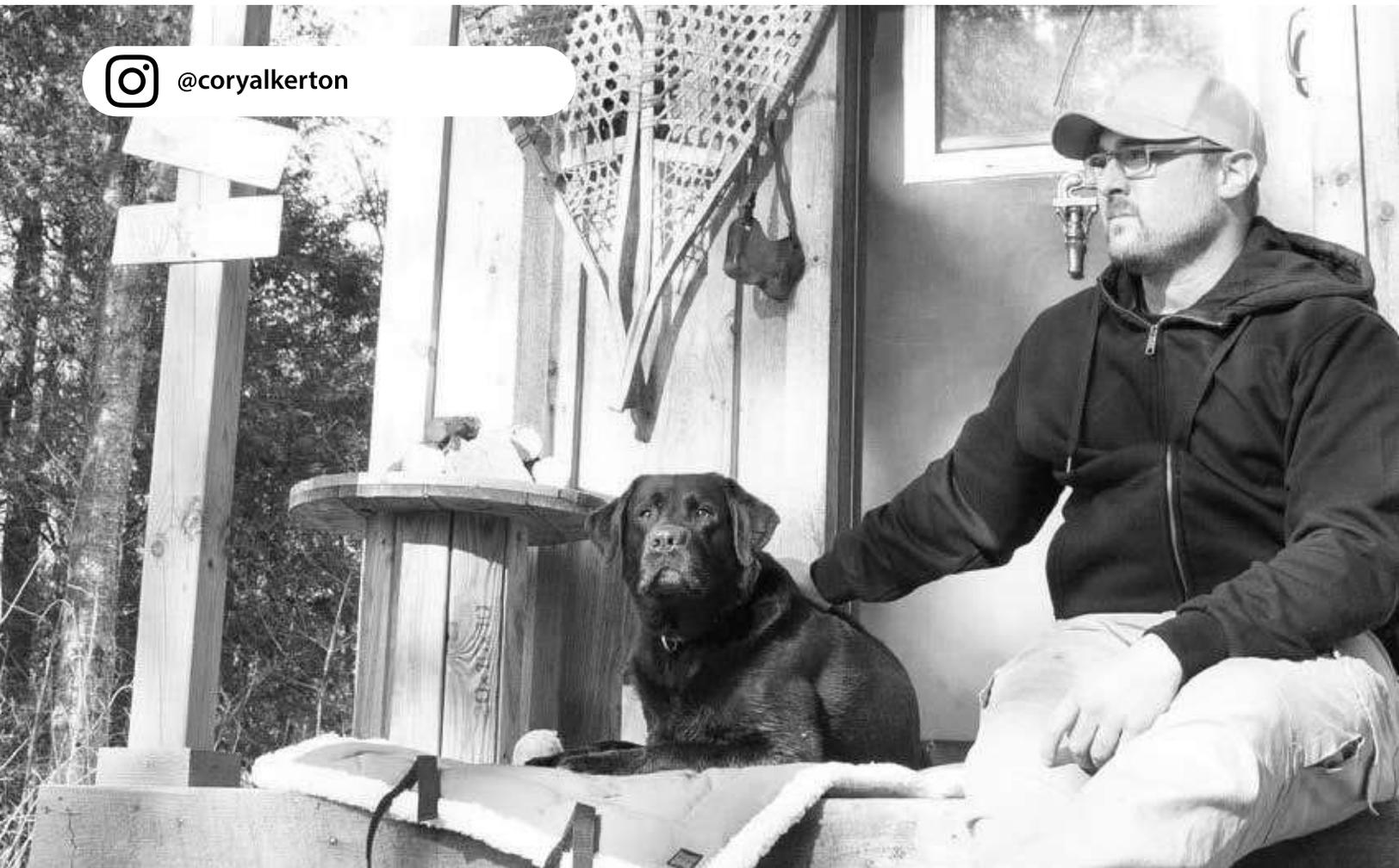


## COLORS (S - 3XL):

- NAVY
- BLACK



@coryalkerton



# INSULATED HOODIE

## WJ08

## WARM AND WATER REPELLENT

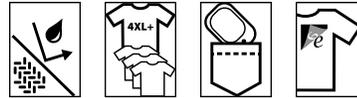
This insulated full-zip wears like a hoodie but keeps you warm like a jacket. It features a water repellent finish, heavy duty zipper and rib-knit cuffs to keep out the weather. And it's got style: the 3-piece hood just feels right and the set-in sleeves give it a form-fitting appearance, no saggy hoodie look here.

- 65% polyester, 35% cotton jersey knit with water repellent finish
- Lining: quilted 4 oz polyester insulation
- Attached three piece double hood with drawstring
- Zip through collar
- Two lower pouch, inside and media pockets
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper
- Embroidery access zipper



### COLORS (S - 5XL):

- NAVY
- CHARCOAL
- BLACK



# ZIP HOODIE

## WJ21

## KEEP A CLOSE EYE ON THIS ONE

Everyone's going to want to "borrow" this hooded sweatshirt. A great, easy-wearing everyday look. The three piece hood just feels right and has a drawstring if the weather turns severe.

- 65% polyester, 35% cotton jersey knit with water repellent finish
- Attached three piece hood with drawstring
- Zip through collar
- Two lower pouch pockets and one inside media pocket
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper



### COLORS (S - 3XL):

- CHARCOAL
- BLACK



# PULLOVER HOODIE

# WJ22

## PULL IT ON AND GO

You'll cut a traditional silhouette through the crisp morning in this classic pullover hoodie. It features a generous kangaroo pocket to stow your hands with a zippered media pocket inside. No lost or damaged phones here.

- 65% polyester, 35% cotton jersey knit with water repellent finish
- Attached three piece hood with drawstring
- Kangaroo pocket with hidden zippered media pocket inside
- Set-in sleeve
- Rib knit waist and cuffs



## COLORS (S - 3XL):

■ CHARCOAL

■ BLACK



# QUILT LINED VEST

# 1937

## TAKE IT ON THE ROAD

Born as a workwear vest that went out into the world, the versatility of this vest makes it a best-seller. Wear it on the highway on your café racer or out on the farm checking cattle at daybreak. It works great as a removable layer as the day warms up. Quilted insulation in the body and the drop back keep your torso warm while the well-proportioned arm holes and rib knit sides offer freedom of movement.

- 100% cotton 12 oz premium duck
- Lining: quilted 6 oz polyester insulation
- Brass rivets at stress points
- Rib knit collar
- Brass zipper
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket
- Rib knit side panels for easy fit
- Drop back



## COLORS (S - 5XL):

■ NAVY

■ BROWN

■ DARK BROWN

■ BLACK



# MOTO VEST

YOU'LL NEVER ASK "ARE WE THERE YET?"

NEW!

WV04

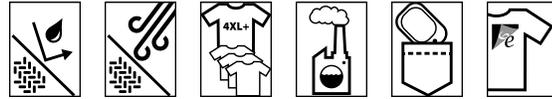
So many motorcycle owners were re-purposing our Quilt Lined Vest into a riding vest, we listened. Four wheels move your body, two wheels and you in this vest move your soul. And with two embroidery access zippers, it's easier than ever to put your logo on.

- 100% cotton 12 oz premium duck with water repellent finish
- Lining: quilted 6 oz polyester insulation
- Brass rivets at stress points
- Rib knit collar and side panels for easy fit
- Brass zipper
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket
- Embroidery access zippers
- Drop back



## COLORS (S - 5XL):

- BROWN
- DARK BROWN
- BLACK



@cabergorilla



# BOX QUILTED VEST

# WV01

BREAKER, BREAKER, THIS HERE'S THE BANDIT.

We love the classic look of this vest, it's got a vintage 1970s trucker vest feel but with modern conveniences like inside media and security pockets, and a water resistant finish. It has a knit collar and the lining is a woolly Sherpa for warmth. You don't need to own a Trans-Am to wear this vest, but it helps.

- 100% polyester with water repellent finish
- Lining: 100% polyester Sherpa
- Unique box quilt design
- Rib knit collar
- Two front welt pockets
- Inside pocket and media pocket
- Security chest pocket with zipper
- Heavy-duty zippers



**COLOR (S - 2XL):**  
■ BLACK



# QUILTED VEST

# WV03

VERSATILE VEST

Need to stay warm but still have a full range of motion to chop wood or fillet the catch of the day? Consider our freezer vest with a unique quilt design.

Worn as an outer layer, it will warm your core if the temperature is mild or you're being active. Stack it under an outer jacket to crank up the heat when the temperature or your activity level drops.

- 100% nylon shell with water repellent finish
- Lining: 4 oz quilted PrimaLoft® insulation
- YKK® zip front closure
- Rib knit collar
- Inside pocket and media pocket with earbud loop
- Upper zippered and lower patch pockets
- Embroidery zipper



**COLOR (S - 3XL):**  
■ BLACK



# QUILTED JACKET

## MODERN STYLING FOR THIS STAPLE

# WJ16

The unique quilting pattern will be your first clue - this isn't your dad's quilted jacket. The style pushes far past its utilitarian heritage keeping workers warm in cold storage warehouses and freezers.

Pair it with a hoodie, a vest or wear it on its own... it's so versatile you'll want to keep one in the back seat at all times.

- 100% nylon with water repellent finish
- Lining: 4 oz quilted PrimaLoft® insulation
- YKK® zip front closure
- Rib knit collar and cuffs
- Inside pocket and media pocket with earbud loop
- Upper zippered and lower patch pockets
- Embroidery zipper



**COLOR (S - 3XL):**  
**BLACK**



# MOUNTAINEERING JACKET

## IN YOUR PACK OR ON YOUR BACK

# WJ23

Whether you climb mountains or climb into your SUV, you'll be warm and comfortable in our mountaineering jacket. The PrimaLoft® insulation allows it to be packed tight to save space in your pack and bounce back quickly when needed.

- 100% nylon shell with water repellent finish
- Lining: 4 oz PrimaLoft® insulation
- Unique quilt design with 2" horizontal tubular channels
- Two lower zip pockets
- Adjustable drawcord hem
- Zip through collar
- Inside pocket and media pocket with earbud loop
- Embroidery zipper



**COLOR (S - 3XL):**  
**BLACK**



# FREEZER JACKET

NEW!

WJ25

YOU LOVED THE i7X9, YOU'LL LOVE THE UPDATED WJ25

We brought the quilted freezer jacket to the market, and we just keep improving it over time. Millions of wearers can't be wrong. Wear it on its own or layered under another jacket. The fit through the shoulders and arms make it move like a part of you. It features a YKK® zipper and rib knit collar and cuffs to keep out the draft while the drop back covers everything it should. Plus, it's economical and looks great on everyone.

- 100% diamond quilted polyester
- Lining: 4 oz quilted polyester insulation
- Rib knit collar and cuffs
- Lower patch pockets
- Inside pocket and media pocket
- Drop back
- Zip front closure



COLOR (XS - 5XL, MT - 3XLT):  
■ BLACK



# HOODED FREEZER JACKET

NEW!

WJ26

GREAT FOR CRISP MORNINGS

We made enhancements to our hooded freezer jacket. It still has all the features you've come to love and it's a great layering piece as well as a stand-alone jacket. It's got a quality YKK® zipper, and rib knit cuffs to seal out the weather. It features a drop-back to keep your lower back warm and you'll appreciate how the fit allows for a free range of motion. Plus, the classic look fits any style.

- 100% diamond quilted polyester
- Lining: 4 oz quilted polyester insulation
- Contrast poly/cotton jersey hood with drawstring
- Rib knit collar and cuffs
- Lower patch pockets
- Inside pocket and media pocket
- Drop back
- Zip front closure



COLOR (S - 3XL):  
■ BLACK



# QUILTED BOMBER JACKET

# WJ01

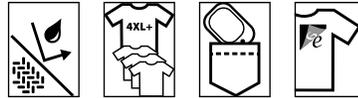
## A STEP UP IN WARMTH

We've got a reputation for being the best in cold weather, so it was only natural we'd find a way to elevate the humble quilted freezer jacket. This freezer bomber features warmer insulation, a water repellent finish and outstanding styling. Rib knit cuffs, collar and waist band and YKK® brass zippers team up to keep the wind out. And it makes a great canvas to embroider your company logo on.

- 100% polyester with water repellent finish
- Lining: quilted 6 oz polyester insulation
- Rib knit collar, cuffs and waistband
- Two lower welt pockets
- Chest pocket with zipper closure
- Two inside pockets and media pocket
- Heavy duty YKK® zipper



**COLOR (S - 5XL):**  
**■ BLACK**



# INSULATED BIB OVERALL

# 7910

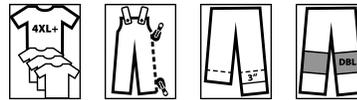
## THE PERFECT SNOW BIB

Made from waterproof, breathable material with heavy-duty polyester-reinforced knees, cuffs and trim, our Poly Oxford lined bib overall goes with you anywhere. Featuring quilted insulation from the waist down with a brushed tricot lining above, this bib is perfect for layering with a parka.

- 600D Poly Oxford waterproof and breathable fabric 5000/5000 protection
- Upper Bib Lining: brushed tricot
- Lower Body Lining: quilted 6 oz polyester insulation
- Adjustable shoulder straps
- Two-way ankle to hip zippers
- Outer chest multi-pocket design
- Inside chest zipper pocket
- Shank button side closures for ease of entry
- Abrasion resistant double knee with knee pad pockets
- Turned under hem allows for 3" tall extension
- Knees, cuffs and trim reinforced with heavy duty polyester

### COLORS (XS - 5XL):

- NAVY
- BLACK



# DELUXE UNLINED BIB OVERALL

**NEW!**

# WB04

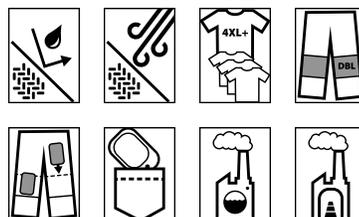
## YOU'RE GOING TO LOVE IT

Our deluxe bib overall features full chap double front legs and riveted stress points. You'll appreciate the handy 2-way full zip front and pass-through pockets that give you access to anything you may need to retrieve or adjust. It's got all the features you expect like a loss-proof media chest pocket, hammer loop and comfortable elastic shoulder straps. All these attributes make it as tough as you are.

- 100% cotton 12 oz premium duck with water repellent finish
- Adjustable shoulder straps
- Two-way brass front zipper
- Chest, pencil pocket and pass through pocket
- Loss-proof chest pocket for cell phone
- Triple stitched
- Exclusive full chap double front
- Hammer loop and ruler pocket

### COLORS (S - 5XL):

- BROWN
- DARK BROWN
- BLACK



# UNLINED BIB OVERALL

# i198

## BIB & BRACE KEEPS EVERYTHING IN PLACE

Perfect for the handyman or carpenter, these unlined overalls have all the features you want in an easy-wearing bib overall. Elasticized shoulder straps and shank button side closures provide all-day comfort and ease of entry. The hammer loop and multiple pocket design keeps your tools right where you need them.

- 100% cotton 10 oz premium duck
- Adjustable shoulder straps
- Hammer loop and ruler pockets
- Multi-pocket design
- Bar tacked and riveted at stress points
- Front fly with zipper
- Double knee with knee pad pocket
- Shank button side closure for ease of entry



### COLORS (S - 3XL):

-  BROWN
-  BLACK



# INSULATED BIB OVERALL

**NEW!**

# WB03

## WAKE UP AN HOUR EARLY, LIVE AN HOUR MORE

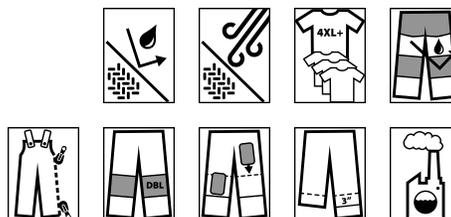
Be warm in our insulated bib during those bonus morning hours. The zip-to-the-hip two-way side zippers make putting these on over your boots and reaching into your pant pockets for whatever you need a snap. We've added a unique drop hem on the bottom cuff for tall wearers - along with our adjustable shoulder straps, these are fully customizable to fit you.

- 100% cotton 12 oz premium duck with water repellent finish
- Lining: quilted 6 oz polyester insulation
- Brass rivets at stress points
- Back elastic waist and adjustable shoulder straps
- Waterproof seat and knees with knee pad pockets
- Heavy-duty two-way brass front zipper
- Ankle to hip heavy-duty two-way zippers
- Loss-proof chest pocket for cell phone
- Exclusive double full-chap front leg with waterproof knee
- Turned under hem allows for 3" tall extension



### COLORS (S - 5XL):

-  BROWN
-  DARK BROWN
-  BLACK



# UNLINED COVERALL

i063

## COVER UP IN COMFORT

Perfect for mechanics, ranchers, and paintball players our unlined coverall is comfortable on its own but spacious enough to wear over clothes. The elastic waist keeps you comfortable all day long while the generously sized pockets offer plenty of space to keep fasteners and tools at hand. A loss-proof flap over the front pocket and side openings for inside access keep everything in place.

- 7.5 oz 65% polyester, 35% cotton twill
- Loss-proof front pocket
- Chest and pencil pocket
- 2 rear patch pockets
- Back elastic waist
- Storm flap over 2-way brass zipper
- Side openings for easy inside access



**COLOR (S - 3XL, MT - 2XLT):**

■ NAVY

# INSULATED COVERALL

7121

## STAY CLEAN IN THE COLD

Stay warm and covered up with our insulated twill coverall. Comfort features include a laydown collar, a back elastic waist and a generous cut that enables unrestricted freedom of movement. It features a two-way covered brass zipper for convenience, durability and warmth. Multiple pockets help you keep track of parts and tools while the side pass through pockets give you quick access to keys, phone or other personal effects without having to unzip.

- 7.5 oz 65% polyester, 35% cotton twill
- Lining: quilted 5 oz polyester insulation
- Laydown collar
- Pass through pockets for easy access
- Chest and pencil pocket
- Rear patch pocket
- Back elastic waist



**COLORS (S - 3XL):**

■ NAVY

■ BLACK

# HEAVYWEIGHT COVERALL

7838

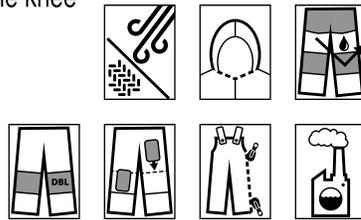
## AS TOUGH AS IT GETS

When the phone rings at oh-dark-thirty in the middle of winter, you'd better have the best in protection before you take your first step outside. Insulation to battle the fiercest cold paired up with a long-lasting premium cotton duck shell make this coverall your greatest ally. When the day is over, they're as easy to get off as they were to put on with 2-way front and side zippers.

- Shell: 100% cotton 12 oz premium duck
- Lining: quilted 6 oz polyester insulation
- Detachable hood with adjustable snaps
- Laydown corduroy collar
- Heavy-duty two-way brass front zipper
- Zip-to-the-hip heavy-duty two-way zippers
- Two chest pockets with flap and hook and loop closure
- Rib knit storm cuffs
- Seam-sealed waterproof seat & waterproof double knee

### COLORS:

- NAVY (S - 4XL)
- BROWN (S - 5XL)
- BLACK (S - 5XL)



# INSULATED DUCK COVERALL

WC01

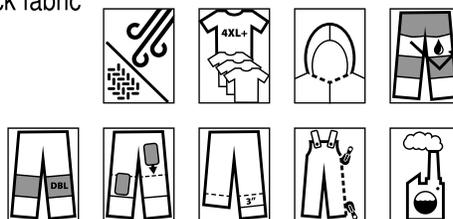
## THE PROTECTION YOU NEED, THE COMFORT YOU WANT

When it's far below freezing and you're needed, you'll be glad you've got full body insulated coverage and all the features you need.

- 100% cotton 12 oz premium duck with water repellent finish
- Lining: 6 oz quilted polyester insulation
- Full chap double front
- Triple stitched
- Raised ankle zip for easy hemming
- Brass rivets at stress points and brass zippers
- Corduroy collar
- Detachable hood with snaps
- Waterproof seat and knees with knee pad pockets
- Hammer loop and ruler pocket
- Turned under hem allows for 3" tall extension
- Back hem reinforced with double layer duck fabric
- Back elastic waist
- Knit storm cuff

### COLORS (S - 5XL):

- BROWN
- BLACK



# QUILT LINED FLANNEL SHIRT

WS05

## YOU'LL LOVE THIS OUTDOOR STAPLE

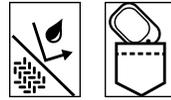
Wherever you go, this quilt lined flannel shirt goes with you. From outdoor projects to campfires at the lake, keep yourself comfortable and warm with this quilted shirt. If the weather turns foul, you'll appreciate the water repellent finish and the adjustable cuffs. Two lower slash pockets and flap and snap closure chest pockets keep your belongings where they should be.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 5 oz polyester lining and insulation
- Two chest pockets with flap and snap closure
- Two lower pockets
- Inside and media pockets
- Pencil slot
- Spring snap front closure
- Adjustable cuffs



### COLORS (S - 3XL, MT - 5XLT):

- RED/BLACK PLAID
- BLUE BUFFALO CHECK



# ZIP FRONT JAC-SHIRT

WS07

## BONDED FLANNEL, BOUNDLESS WARMTH

It's daybreak and you're stoking the fire to get coffee started. Slip into our bonded flannel shirt and you'll be looking stylish while you do. We've designed it with pockets everywhere you'll need them while the adjustable cuffs and water repellent finish keep you warm and dry.

- 100% brushed cotton yarn dyed flannel bonded to 100% polyester solar fleece
- Full front zipper
- Two chest pockets with flap and snap closure
- Two lower welt pockets
- Inside and media pockets
- Double pre-shrunk
- Adjustable cuffs



### COLORS (M - 3XL):

- NAVY PLAID
- CHARCOAL PLAID



# BUFFALO CHECK FLEECE SHIRT

i964

## PERFECT FOR LOG DRIVERS

Our plaid solar fleece shirt is a classic. Put this one on when you want a traditional unlined, heavyweight fleece in a bold buffalo check design. It has two chest pockets with flap and button closures and adjustable cuffs. Double-bit axe and blue ox are not included.

- 100% polyester heavyweight solar fleece
- Two chest pockets with flap and button closure
- Button front closure
- Adjustable cuffs



### COLORS (S - 3XL):

- RED CHECK
- BLUE CHECK
- GREY CHECK



@joshmcfads

# SHERPA LINED FLEECE

## QUICK DRY SHERPA FOR ACTIVE WEARERS

WS02

This shirt combines the traditional look of button-up fleece with the convenience of a poly/cotton hood and fooler front full zipper. It's got a pair of chest pockets, lower pockets and an inside media pocket to keep your stuff safe. And you'll love the warmth and comfort of the soft Sherpa lined body and insulated sleeves.

- 100% polyester heavyweight solar fleece
- Body Lining: 100% polyester Sherpa
- Sleeve Lining: quilted 4 oz 100% polyester insulation
- Fooler front zipper closure along with button front closure
- Poly/cotton jersey fooler and drawstring hood
- Two chest pockets with button closure
- Media and two lower on-seam pockets
- Adjustable cuffs



### COLORS (S - 3XL):

-  NAVY PLAID
-  CHARCOAL PLAID



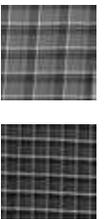
# FOOLER FRONT QUILT LINED

## FLANNEL HOODED SHIRT

WS06

Daybreak. Your breath hangs in front of your face in steamy little clouds as you look over the space where there used to be a cattle fence. They're not going to put themselves back in the corral. You tighten the cuffs on your flannel shirt and grab a thumbful of throttle.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 5 oz polyester lining and insulation.
- Two lower pockets
- Fooler front zipper closer
- Adjustable cuffs
- Poly/cotton jersey hood with drawstring
- Two chest pockets with flap and snap closure
- Inside and media pockets
- Pencil slot
- Spring snap front closure



### COLORS:

-  NAVY PLAID (M - 3XL)
-  CHARCOAL PLAID (S - 3XL)



# FLANNEL OVERSHIRT

WS04

## 'JACK UP YOUR WARDROBE

The classic plaid flannel overshirt. You'll appreciate the speed of the snap closures when you want to get it on or off quickly. Looks as good on you as it does padding the seat of your canoe.

- 100% heavy duty cotton yarn dyed flannel, double pre-shrunk
- Two chest pockets with flap and snap closure
- Heavy-duty spring snaps
- Front placket with snap closure
- Adjustable cuffs



## COLORS (S - 3XL):

 RED PLAID

 NAVY PLAID



@andyhunterfishing

# FLEX TWILL CARGO PANT

6010

## OUR BEST-SELLING CONTRACTOR CARGO

Tradesmen love our best-selling Flex Twill cargo pant. Seven belt loops keep them in place while our stretch twill fabric has just the right amount of give for comfort. Heavy duty reinforced pockets are perfectly sized and placed for convenience. With a zipper fly, triple stitching, gusset crotch reinforcement and rivets at the stress points, they're built to last.

- 98% cotton, 2% Spandex Flex Twill blend
- Pockets and trim are reinforced with heavy duty polyester
- Triple stitched
- Multi-pocket design
- Rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loops

### COLORS:

-  NAVY
-  KHAKI
-  BLACK

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	30	●	●	●	●	●	●	●	●	●
	32	●	●	●	●	●	●	●	●	●
	34		●	●	●	●	●	●	●	●

● Available in black and navy only



# FLEX TWILL CARPENTER PANT

**NEW!**

WP05

## BEST SELLING FLEX TWILL

Love the fit and features of our Flex Twill cargo pant but require knee pad pockets? Look no further than the WP05. Our Flex Twill blend moves with you. And they're built to last with triple stitching, bar tacks and rivets, reinforced pockets, and gusset crotch.

- 98% cotton, 2% Spandex Flex Twill blend
- Pockets, trim and back hem kick panel are reinforced with heavy-duty polyester
- Triple stitched
- Multi-pocket design
- Bar tacks and rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loop tunnels

### COLORS:

-  NAVY
-  BLACK

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	30		●	●	●	●	●	●	●	●
	32		●	●	●	●	●	●	●	●
	34			●	●	●	●	●		



# FLEX RIPSTOP CONTRACTOR PANT NEW! WP07

## LIKE PANTS AND A TOOL POUCH IN ONE

This pant is manufactured from our flex ripstop fabric, it's rugged but with just enough "give" to move with you. You'll appreciate the bellowed cargo pockets that expand as you need them to. We've added heavy duty waterproof abrasion resistant, ripstop reinforcement to the pockets and back hem to keep these from wearing out.

- 60% cotton, 40% polyester Ripstop
- Triple stitched
- Reflective trim
- Knees, pockets, trim and back hem kick panel are reinforced with abrasion-resistant waterproof polyester
- Inside waist gripper elastic
- Reinforced gusset crotch
- Pull-out utility pocket
- Lower leg pencil pockets
- Ruler pocket
- Kneepad pockets



**COLOR:**  
■ **BLACK**

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	30		●	●	●	●	●	●	●	●
	32		●	●	●	●	●	●	●	●
	34			●	●	●	●	●		



 @cabergorilla



# FLEECE LINED FLEX TWILL CARGO PANT

**NEW!**

**WP06**

## STAND UP AGAINST THE COLD THIS WINTER

The fleece lining adds an extra layer of warmth to these Flex Twill cargo pants. Reinforced pockets, triple stitching and gusset crotch give them the features to work as hard as you do.

- 98% cotton, 2% Spandex Flex Twill blend
- Pockets, trim and back hem kick panel are reinforced with heavy-duty polyester
- Triple stitched
- Stretch elastic waist with Tough Duck logo
- Multi-pocket design with double cargo pocket
- Rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loop tunnels



**COLORS:**  
 **NAVY**  
 **BLACK**

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	30	●	●	●	●	●	●	●	●	●
	32	●	●	●	●	●	●	●	●	●
	34			●	●	●	●	●		



# WASHED DUCK PANT

**WP02**

## TOUGH WEARING WORK PANT

Originally designed as a classic construction pant, they've been re-purposed by outdoorsmen who want a protective layer between them and the landscape. You'll love the washed duck feel, roomy fit and the straight forward design of this uncomplicated work pant. And we've doubled up the back hem so your boots won't wear them out.

- 100% cotton 12 oz premium duck
- Five standard pockets
- Hammer loop
- Back ruler pocket
- Media pocket and inside security pocket
- Triple stitched
- Back hem reinforced with double layer duck fabric
- Seven belt loops
- Gusset crotch reinforcement



**COLORS:**  
 **BROWN**  
 **CHESTNUT**  
 **BLACK**

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	30		●	●	●	●	●	●	●	●
	32		●	●	●	●	●	●	●	●
	34			●	●	●	●	●		



# FLEX DUCK CARGO PANT

WP01

## HEAVY-DUTY CARGO PANT

This pant is manufactured from our Flex Duck fabric, it's rugged but with just enough "give" to move with you. You'll appreciate the bellowed cargo pockets that expand as you need them to. We've added polyester reinforcement to the pockets and back hem to keep these from wearing out.

- 98% cotton, 2% Spandex Flex Duck blend
- Five standard pockets and two cargo pockets with bellows
- Pockets, trim and back hem kick panel are reinforced with heavy-duty polyester
- Pen Pockets
- Triple stitched
- Rivets at stress points
- Seven belt loops
- Gusset crotch reinforcement



**COLOR:**  
 **BLACK**

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	30		●	●	●	●	●	●	●	●
	32		●	●	●	●	●	●	●	●
	34			●	●	●	●	●		



# FLEX TWILL CARGO SHORT

6310

## SAME COMFORT AS 6010 FOR SUMMER

Cool and convenient. The Flex Twill blend in our cargo short flexes with you for maximum comfort while the multiple reinforced pockets keep everything you need close at hand. They feature reinforced pockets and a gusseted crotch, a zipper fly and riveted stress points alongside triple-stitched durability.

- 98% cotton, 2% Spandex Flex Twill blend
- Triple stitched
- Multi-pocket design
- Gusset crotch reinforcement
- Seven belt loops



**COLORS:**  
 **NAVY**  
 **BLACK**

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	11		●	●	●	●	●	●	●	●
	12									



# TRADITIONAL LOGGER JEAN **NEW!** WP04

## GREAT FOR HARD-WORKING LOGGERS OR TIPPING BACK LAGERS

You don't have to be a logger to appreciate these jeans, but it helps. We won't ask for proof of logging, just as long as you're a hard worker who appreciates quality and longevity in your workwear.

- 100% cotton 15 oz unwashed premium denim
- Loose fit for mobility
- Straight leg
- Rivets at all stress points
- Suspender buttons at waist
- Multi-pocket design
- Back ruler pocket
- Chap front with kneepad pockets
- Hammer loop
- Gusset crotch reinforcement
- Seven belt loops



**COLOR:**  
 **DENIM**

		WAIST										
		28	30	32	34	36	38	40	42	44	46	48
INSEAM	30		●	●	●	●	●	●	●	●		
	32		●	●	●	●	●	●	●	●	●	
	34			●	●	●	●	●				



# GRAPHIC TEES

# PT & WT

THIS IS THE GOOD KIND OF GRAPHIC CONTENT



**WT02**  
**(S-2XL)**  
CANADA ONLY



**WT04**  
**(S-2XL)**  
CANADA ONLY

These limited edition shirts throw back to some of our historic label designs with a retro look baseball tee.

- 100% preshrunk cotton
- Contrast color set-in collar and 3/4 raglan sleeve
- Single needle topstitched back neck, double needle sleeve and bottom hems
- Scratch free heat press main label at back neck



**WT03**  
**(S-3XL)**  
CANADA ONLY



**WT05**  
**(S-2XL)**  
CANADA ONLY



**PT01**  
**(M-XL)**



**PT03**  
**BLACK**  
**(S-XL)**  
**CHARCOAL**  
**(S-XL)**



**WT01**  
**(S-2XL)**  
CANADA ONLY



**PT04**  
**(M-3XL)**

These limited edition short-sleeve tees are sure to turn heads.

- 100% preshrunk cotton t-shirt (except WT05 - 90% cotton, 10% polyester)
- Seamless double needle collar
- Taped neck and shoulders for durability
- Double needle sleeve and bottom hem

# THANK YOU

Welcome to the 2021 edition of The Tough Duck catalog! We are excited to present the largest catalog and widest selection of Tough Duck gear since my grandfather (David's father) started the business in 1939.

As the world continues to face a pandemic, our dedicated global Tough Duck family continues to be there for our customers every day. We are keeping our employees and workplaces safe while ensuring uninterrupted service throughout the COVID-19 crisis.

We have added many new and exciting products to keep our Duckers safe and protected at work and play. Please check them out in these pages.

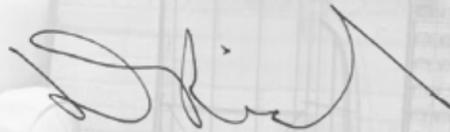
As the world continues to evolve and we all get used to this new world, you can always depend on the 82 year old, quality tradition of Tough Duck.

Our family would like to thank our dedicated Tough Duck team, our customers, retailers, distributors and of course our Duckers for their continued support!

All the best,



**GAVIN RICH, PRESIDENT  
TOUGH DUCK**



**DAVID RICH, CHAIRMAN & CEO  
TOUGH DUCK**



# ABOUT TOUGH DUCK

For three generations and over 80 years, the Rich family has been building apparel to protect people for the toughest jobs, the harshest climates and on any adventure that life has to offer.

From the beginning, we set out to create apparel that works and plays as hard as the people who wear it. What started out as a manufacturer of pants has since expanded into a full range of apparel and footwear.

Our clothes are tailored for how they're worn. We create and update designs based on the feedback we receive from the people who wear them and we're always designing with functionality, style and innovation in mind.

We're a proud Canadian company passionate about having our home of Winnipeg, Manitoba as the center of it all. We've brought together the best talent and skill from design and manufacturing to distribution. This has allowed us to partner with best in class companies to continue our heritage of curating the highest quality apparel and footwear no matter where it's used.

## OUR PILLARS

STYLE: We design for the environments in which our garments are worn.

FUNCTION: We select features that help maximize performance and can withstand the rigors the wearer puts them through.

INNOVATION: We continuously seek textiles, designs and technology that will enhance garments and extend wear.

## OUR FOUNDATION

QUALITY: The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.

**Work King Safety  
is now shipping  
as Tough Duck.**

You've probably noticed our new  
hi-vis apparel arriving with  
silver Tough Duck branding  
and hang tags.

This reflects our new brand direction  
for our line of safety gear.

**Enjoy the same great quality and selection  
you've come to expect while leveraging the  
inherent value in the Tough Duck name.**

TOUGH DUCK

L/G  
MISE EN FORT DU  
RANGLADES

WORK TO LIVE. LIVE TO PLAY.

**TOUGH  
DUCK**

EST. 1939

TOUGH DUCK HI-VIS VEST, VESTE POUX SANSUR.



**SAFETY**

# 5-IN-1 SAFETY JACKET

# S426

## 300D POLY OXFORD SHELL

Our best-selling hi-vis jacket with reflective tape is extremely versatile and functional. It's unequaled when it comes to quality and is warm enough for the coldest of winters. This interchangeable jacket can be worn in all seasons whether you wear the vest, liner or combine all the pieces together.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing (shell/liner)
- Storm flap with snap closure over front nylon zipper
- Black cuffs and hemline for hiding dirt (except solid orange)
- Removable hi-vis liner (reverses to black) with zip-off sleeves
- 2 microphone loops (shell/liner)
- Multi-pocket (shell/liner)
- ID pocket with hook and loop closure (shell/liner)
- Quick-release hard hat hood
- Embroidery zipper (shell)



**FLUORESCENT ORANGE SHELL**

**3M** | **Scotchlite™**  
Reflective Material



**FLUORESCENT GREEN SHELL**

**LINER BACK (BLACK)**



**LINER VEST**



**LINER VEST REVERSED**



**SOLID ORANGE SHELL**

### COLORS (XS - 5XL, MT - 3XLT):

-  **FLUORESCENT ORANGE**
-  **FLUORESCENT GREEN**
-  **BLACK**
-  **SOLID ORANGE<sup>†</sup>**

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**



# LINED SAFETY PARKA

# S176

## 300D POLY OXFORD

This hi-vis parka can handle the cold weather from any region of the Great White North. A perfect parka for those on a road crew or a construction site. The quick release hood can accommodate a hard hat.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black cuffs and hemline for hiding dirt
- Quick-release hard hat hood
- Dual microphone loops
- ID pocket with loss-proof flap
- Storm flap with snap closure over 2-way nylon zipper
- Rib knit storm cuffs



**3M** | **Scotchlite™**  
Reflective Material



### YOU MAY ALSO LIKE



### COLORS (XS - 5XL):

■ FLUORESCENT ORANGE

■ FLUORESCENT GREEN

■ BLACK



**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 3

**ANSI** TYPE O  
CLASS 1



# 3-IN-1 SAFETY BOMBER

# S413

## 300D POLY OXFORD

This hi-vis bomber jacket has been around for a long time and is also known as our beer belly jacket. A unique feature of this jacket is that both it and the removable fleece liner have reflective tape. If you get hot, you can still be compliant on the job site!

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 300g antipill polyester fleece
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hood (shell)
- Storm flap with snap closure over front nylon zipper
- Elastic waist
- Dual entry pockets
- Adjustable cuffs
- Embroidery zipper (shell)
- Black cuffs and hemline for hiding dirt



3M | Scotchlite™  
Reflective Material



### COLORS (XS - 5XL):

■ FLUORESCENT ORANGE

■ FLUORESCENT GREEN

■ BLACK

CSA CLASS 2  
LEVEL 2

CSA CLASS 1  
LEVEL 2

ANSI TYPE R  
CLASS 3

ANSI TYPE O  
CLASS 1



# SAFETY BOMBER

# SJ20

## 300D WATERPROOF/BREATHABLE RIPSTOP

This hi-vis parka is made from durable waterproof breathable Ripstop material. It features a quick release hood as well as teardrop sleeves to keep out the elements. It makes a great embellishment piece.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr
- Lining: 3M™ Thinsulate™ quilted to 100% polyester
- Quick release hood
- Microphone loops
- Welded chest zippers with reflective trim
- Multi-pocket design
- Adjustable elastic at cuff
- Embroidery zipper



**3M** | **Scotchlite™**  
Reflective Material



### YOU MAY ALSO LIKE



### COLORS (XS - 3XL):

■ FLUORESCENT ORANGE

■ FLUORESCENT GREEN

■ BLACK



**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 3

**ANSI** TYPE O  
CLASS 1



# 4-IN-1 SAFETY JACKET

## 300D WATERPROOF/BREATHABLE RIPSTOP

# S187

This versatile 4-in-1 jacket offers a removable liner that reverses to black. The Ripstop fabric is waterproof and breathable so it will keep you warm and dry on the job site.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Lining: Removable hi-vis liner (reverses to black) with quilted 3.5 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hard hat hood with hidden snaps
- Multi-pocket (shell/liner)
- Inside pockets
- Storm flap with snap closure over front nylon zipper
- Waterproof welded chest and sleeve zippers with reflective tape
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops
- Embroidery access zipper (shell)



**FLUORESCENT ORANGE SHELL**

**3M** | **Scotchlite™**  
Reflective Material

**FLUORESCENT GREEN SHELL**



**FLUORESCENT GREEN LINER**



**BLACK SHELL**



**LINER REVERSED**



### COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**



# FLEECE LINED SAFETY JACKET

# S245

## 300D WATERPROOF/BREATHABLE RIPSTOP

A midweight jacket that addresses the need for transitional outerwear gives you warmth without being too heavy. This hi-vis jacket provides lots of versatility and is a great layering piece that will keep you dry and cool.

- 100% polyester 300D Ripstop, Waterproof/Breathable coating 5000/5000 MVP/24hr and taped seams and antifreeze finish
- Body Lining: 100% polyester fleece body
- Sleeve Lining: Quilted 4 oz polyester antipill polyester fleece
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Embroidery zipper
- Storm flap with snap closure over front nylon zipper
- Tear-drop sleeve cuffs to protect hands from the elements
- Rib knit storm cuffs



3M | Scotchlite™  
Reflective Material



### COLORS (XS - 5XL):

 FLUORESCENT ORANGE

 FLUORESCENT GREEN

 BLACK

 SOLID ORANGE<sup>†</sup>

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 3

**ANSI** TYPE O  
CLASS 1



# SAFETY HI-VIS SHELL

## 300D WATERPROOF/BREATHABLE RIPSTOP

**NEW!**

**SJ28**

This hi-vis shell is full of features. The Ripstop fabric is waterproof and breathable allowing you to stay dry and comfortable.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hard hat hood with hidden snaps
- Multi-pocket
- Inside pockets
- Storm flap with snap closure over front nylon zipper
- Waterproof welded chest and sleeve zippers with reflective tape
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops



**3M | Scotchlite™**  
Reflective Material



### COLORS (XS - 5XL):

 FLUORESCENT GREEN

 BLACK

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**



# REVERSIBLE INSULATED SAFETY JACKET

**NEW!**

**SJ29**

## 300D WATERPROOF/BREATHABLE RIPSTOP

This versatile jacket reverses to black. The Ripstop fabric is waterproof and breathable allowing you to stay dry and comfortable.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Reverses to black
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket
- Inside pockets
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops



(REVERSED)

### COLORS (XS - 5XL):

 FLUORESCENT GREEN

 BLACK

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**



# SHERPA LINED SAFETY BOMBER SJ26

## 300D WATERPROOF/BREATHABLE RIPSTOP

Classic design meets classic comfort. This bomber combines a waterproof breathable shell with the added warmth of cozy Sherpa in the collar and upper half back of the body.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr with antifreeze coating
- Lining: upper lined with 100% polyester Sherpa, lower 100% quilted polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Rib knit waist and cuffs
- Multi-pocket design
- Chest pocket with snap
- Inside security pocket



3M | Scotchlite™  
Reflective Material



### COLORS (XS - 5XL):

- FLUORESCENT ORANGE†
- FLUORESCENT GREEN
- BLACK

CSA CLASS 2  
LEVEL 2

CSA CLASS 1  
LEVEL 2

ANSI TYPE R  
CLASS 3

ANSI TYPE O  
CLASS 1



# REVERSIBLE SAFETY JACKET

# SJ27

## 300D RIPSTOP WITH DWR FINISH REVERSES TO QUILTED POLYESTER

The ideal combination for work or play. Hi-vis safety jacket reverses to a streetwise quilted jacket. Lightweight yet warm, the Durable Water Resistant finish will protect you from the elements. You'll love this multipurpose jacket.

- 100% polyester 300D Ripstop with PU membrane, antifreeze finish and DWR finish reverses to 100% quilted polyester
- Lining: quilted 4 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Multi-pocket design
- Chest pocket with reflective trim on hi-vis side
- Embroidery zipper concealed under reflective material



**3M** | **Scotchlite™**  
Reflective Material



REVERSED



### COLORS (XS - 5XL):

 FLUORESCENT ORANGE†

 FLUORESCENT GREEN

 BLACK

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 3

**ANSI** TYPE O  
CLASS 1



# DUCK SAFETY PARKA

## PREMIUM COTTON DUCK

# S157

Building on our heritage of cotton duck Hydro Parkas, this parka will keep you warm and stand up to the toughest conditions. Ideal for people who work outside and need to be seen.

- 100% premium 10 oz cotton duck
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with adjustable snaps
- Front heavy-duty nylon zipper
- 4 large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve



**3M** | **Scotchlite™**  
Reflective Material



### YOU MAY ALSO LIKE



### COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

<b>CSA</b> CLASS 1 LEVEL 2	<b>CSA</b> CLASS 2 LEVEL 2	<b>CSA</b> CLASS 1 LEVEL 2
<b>ANSI</b> TYPE O CLASS 1	<b>ANSI</b> TYPE O CLASS 1	<b>ANSI</b> TYPE O CLASS 1



# CAMO FLEX DUCK SAFETY PARKA

NEW!

SJ34

## FLEX DUCK BLEND WITH DWR FINISH

Just because you have to wear enhanced-vis on the jobsite doesn't mean you're limited to black or navy. Our heritage is duck Hydro Parkas, this one adds reflective tape, a green camo pattern and a DWR finish to make it all new.

- 98% cotton 2% spandex Flex Duck blend with DWR finish
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with adjustable snaps
- Front heavy-duty nylon zipper
- 4 large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve

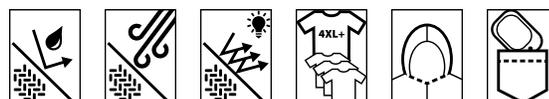


3M | Scotchlite™  
Reflective Material



COLOR (XS - 5XL):  
GREEN CAMO

CSA CLASS 1 LEVEL 2  
ANSI TYPE O CLASS 1



# DUCK SAFETY BOMBER

# SJ25

## PREMIUM COTTON DUCK

This enhanced safety bomber is the perfect jacket for all conditions and work environments. Comfortable with excellent freedom of movement, you'll love the multi pocket design and the removable hood. Insulated for warmth, this bomber jacket will keep you visible to others and comfortable all day long.

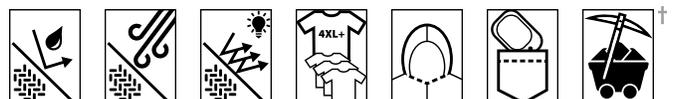
- 100% premium 10 oz cotton duck
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Quick release hood
- Multi pocket design
- Chest pocket with pencil pocket
- Inside security pocket
- Front pouch pocket with tricot lining
- Knit storm cuffs and hem



### COLORS (XS - 5XL):

- NAVY
- ORANGE<sup>†</sup>
- BLACK

<b>CSA</b> CLASS 1 LEVEL 2	<b>CSA</b> CLASS 2 LEVEL 2	<b>CSA</b> CLASS 1 LEVEL 2
<b>ANSI</b> TYPE O CLASS 1	<b>ANSI</b> TYPE O CLASS 1	<b>ANSI</b> TYPE O CLASS 1



# DUCK SAFETY JACKET

## PREMIUM COTTON DUCK

S457

Some people say this jacket is tough as hell. It's warm, sturdy and can handle anything you put it through. It has many similar aspects to our Cotton Duck Safety Parka (S157) in a jacket length.

- 100% premium 10 oz cotton duck
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Storm flap with hook and loop closure over front heavy duty nylon zipper
- Multi pocket design
- Quick release hard hat hood
- Action back
- Knit storm cuffs
- Articulated sleeves
- Pencil pocket on sleeve



3M | Scotchlite™  
Reflective Material



### COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

CSA CLASS 1 LEVEL 2	CSA CLASS 2 LEVEL 2	CSA CLASS 1 LEVEL 2
ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1



# CAMO FLEX DUCK SAFETY JACKET

NEW!

SJ33

## FLEX DUCK BLEND WITH DWR FINISH

Make a statement with our enhanced-vis camo program. This jacket is as hard-wearing as it is warm. Perfect for drivers and equipment operators who like a short jacket.

- 98% cotton 2% spandex Flex Duck blend with DWR finish
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Storm flap with hook and loop closure over front heavy duty nylon zipper
- Multi pocket design
- Quick release hard hat hood
- Action back
- Knit storm cuffs
- Articulated sleeves
- Pencil pocket on sleeve



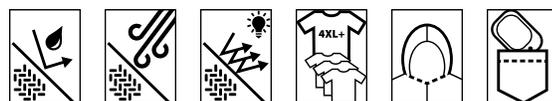
3M | Scotchlite™  
Reflective Material



COLOR (XS - 5XL):  
GREEN CAMO

CSA CLASS 1  
LEVEL 2

ANSI TYPE O  
CLASS 1



# QUILTED SAFETY JACKET

# S432

## QUILTED POLYESTER

Your everyday work jacket converted into a hi-vis safety jacket. This freezer jacket provides the wearer with free range of movement and is great for layering. Known as the Canadian uniform, it's one of our best sellers. You can't go wrong here.

- 100% polyester
- Lining: 100% quilted polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and cuffs
- Front YKK® zipper
- Rib knit back armhole gussets
- Drop back



3M | Scotchlite™  
Reflective Material



### YOU MAY ALSO LIKE



### COLORS (XS - 5XL):

- FLUORESCENT ORANGE†
- FLUORESCENT GREEN
- BLACK

CSA CLASS 2  
LEVEL 2

CSA CLASS 1  
LEVEL 2

ANSI TYPE R  
CLASS 3

ANSI TYPE O  
CLASS 1



# INSULATED SAFETY HOODIE

# S474

## ANTI-PILL POLYESTER FLEECE

A strong and rugged hoodie with reflective tape that's still comfortable. A perfect layering piece that's insulated for extra warmth making it perfect for the job site.

- 100% polyester fleece with an anti-pill finish
- Lining 100% polyester
- Insulation 100% polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick-release hood
- Rib knit waist and cuffs
- Lower pouch pockets
- Machine washable

3M | Scotchlite™  
Reflective Material



### COLOR (XS - 5XL):

 BLACK

**CSA CLASS 1 LEVEL 2**    **ANSI TYPE O CLASS 1**



# THERMAL LINED SAFETY HOODIE SJ16

## ANTI-PILL POLYESTER

You need to be versatile on the job site and this hoodie is no different. A perfect layering piece that's insulated for extra warmth making it a great addition to your work uniform.

- 100% polyester fleece with an anti-pill finish
- Lining: 180g 100% polyester thermal knit
- 2" segmented reflective heat transfer material with 4" contrast backing
- Quick release hood
- Full front nylon zipper
- Security chest pocket with zipper
- Two lower pouch pockets with inside media pocket
- Rib knit waist and cuffs
- Machine washable

### COLORS (XS - 5XL):

 FLUORESCENT ORANGE†

 FLUORESCENT GREEN

 BLACK

**CSA CLASS 2 LEVEL 2**    **CSA CLASS 1 LEVEL 2**    **ANSI TYPE R CLASS 3**    **ANSI TYPE O CLASS 1**



# 1/4 ZIP SAFETY PULLOVER

SJ19

## ANTI-PILL POLYESTER

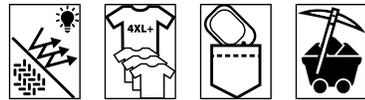
This easy-wearing pullover makes a great layering piece or stands alone. It features a media pocket inside the kangaroo front pouch pocket so your phone doesn't slide out.

- 100% polyester fleece with an anti-pill finish
- 2" segmented reflective heat transfer material with 4" contrast backing
- 1/4 front nylon zipper
- Kangaroo pouch pocket with inside media pocket
- Rib knit waist and cuffs
- Machine washable



### COLORS (XS - 5XL):

- FLUORESCENT ORANGE<sup>†</sup>
- FLUORESCENT GREEN
- BLACK



# UNLINED SAFETY HOODIE

S494

## ANTI-PILL POLYESTER FLEECE

A perfect layering piece for the job site that's strong and rugged. This hoodie is very comfortable and comes with an anti-pill finish and has quick release everything!

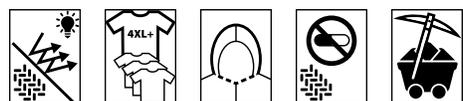
- 100% polyester fleece with an anti-pill finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick release hood
- Rib knit cuffs and waist
- Lower pouch pockets
- Machine washable



3M | Scotchlite™  
Reflective Material

### COLORS (XS - 5XL):

- FLUORESCENT ORANGE<sup>†</sup>
- FLUORESCENT GREEN
- BLACK



# INSULATED RIPSTOP SAFETY OVERALL

# S876

## 300D WATERPROOF/BREATHABLE RIPSTOP

If your job site requires you to stay warm and dry this overall is the perfect fit for you. It will provide you with the warmth and comfort you need with the added benefit of being waterproof and breathable. The drop down hem allows for an extra 3" for those who need more length.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Lining: Quilted 6 oz polyester insulation
- Taped seams, Waterproof/ Breathable
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Welded waterproof chest zippers with reflective tape
- Zip-to-the-hip nylon zippers and adjustable shoulder straps
- Chest and pencil pocket
- Hammer loop and ruler pocket
- Back elastic waist
- Turned under hem allows for 3" tall extension
- Black contrast hemline hides dirt



### YOU MAY ALSO LIKE



**3M** | Scotchlite™  
Reflective Material

### COLORS (XS - 5XL):

■ FLUORESCENT ORANGE

■ FLUORESCENT GREEN

■ BLACK



**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE E

**ANSI** TYPE E





# INSULATED POLY OXFORD SAFETY OVERALL

# S798

## 300D POLY OXFORD

Our bestselling overall is built to not only help keep you warm but to provide the comfort and ease of movement you need on the job site to maximize your performance. The drop down hem allows for an extra 3" for those who need more length.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black leg bottoms for hiding dirt
- Zip-to-the-hip nylon zippers
- Hammer loop plus ruler pocket
- Elasticized back waist
- Fly front over 2-way nylon zipper
- Turned under hem allows for 3" tall extension



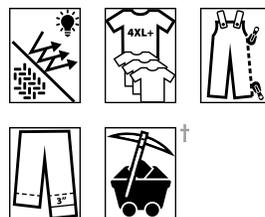
**3M** | Scotchlite™  
Reflective Material



### COLORS (XS - 5XL):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK
-  SOLID ORANGE†

**C S A CLASS 2 LEVEL 2**   **C S A CLASS 1 LEVEL 2**   **A N S I TYPE E**   **A N S I TYPE E**



# UNLINED SAFETY OVERALL

# S769

## POLY/COTTON TWILL

Bright, but not fluorescent these unlined overalls are light weight and ideal for warm weather. Their heavy duty construction will work the job site as hard as you.

- 65% polyester 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Chest media pocket with flap
- Ruler pocket and hammer loop
- Front and rear pockets
- Adjustable shoulder straps
- Double needle stitching on reflective tape
- Storm flap over front nylon zipper



3M | Scotchlite™  
Reflective Material

### COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

CSA CLASS 1 LEVEL 2	CSA CLASS 2 LEVEL 2	CSA CLASS 1 LEVEL 2
ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1



# INSULATED SAFETY OVERALL

# S757

## PREMIUM COTTON DUCK

Are you looking for a heavy duty overall that will keep you warm and safe? Our 100% premium cotton duck overalls can do just that. They're perfect for those who do jobs like providing road side assistance and moving snow.

- 100% premium 10 oz cotton duck
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Double knees
- Storm flap with snap closure over zip-to-the-hip nylon zippers
- Back elastic waist
- Adjustable shoulder straps
- Turned under hem allows for 3" tall extension



### YOU MAY ALSO LIKE

**3M** | Scotchlite™  
Reflective Material

### COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

<b>C S A</b>	<b>CLASS 1</b> <b>LEVEL 2</b>	<b>C S A</b>	<b>CLASS 2</b> <b>LEVEL 2</b>	<b>C S A</b>	<b>CLASS 1</b> <b>LEVEL 2</b>
<b>A N S I</b>	<b>TYPE O</b> <b>CLASS 1</b>	<b>A N S I</b>	<b>TYPE O</b> <b>CLASS 1</b>	<b>A N S I</b>	<b>TYPE O</b> <b>CLASS 1</b>



# INSULATED SAFETY COVERALL

S787

## PREMIUM COTTON DUCK

These hi-vis insulated coveralls are built for those who want to stay warm all day long. They're also made with convenience in mind. The ankle-to-hip brass zippers and a center front 2-way zipper makes getting these on and off super-fast and easy.

- 100% premium 6 oz cotton duck
- Lining: 6 oz 100% Polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Center front 2-way brass zipper for easy entry
- Zip-to-the-hip brass zippers
- Center front storm flap with snap closure
- Multi pocket design

### COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

3M | Scotchlite™  
Reflective Material



CSA CLASS 1  
LEVEL 2

CSA CLASS 2  
LEVEL 2

CSA CLASS 1  
LEVEL 2

ANSI TYPE O  
CLASS 1

ANSI TYPE O  
CLASS 1

ANSI TYPE O  
CLASS 1

# UNLINED SAFETY COVERALL

S792

## POLY/COTTON

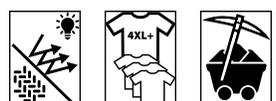
These coveralls work year-round like you. Light weight with a two-way front zipper, pass through pockets and adjustable snap cuffs and leg openings these coveralls are built with comfort and convenience in mind. If your job site is inside these will be the perfect fit for you.

- 65% polyester, 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Upper chest pockets with hook and loop closure flaps
- Storm flap over center front 2-way nylon zipper
- Adjustable snap cuffs and leg openings
- Side openings at hip for easy access to underlayers
- Action back with back elastic waist

### COLORS (XS - 5XL):

- NAVY
- ORANGE†

3M | Scotchlite™  
Reflective Material



CSA CLASS 1  
LEVEL 2

CSA CLASS 2  
LEVEL 2

ANSI TYPE O  
CLASS 1

ANSI TYPE O  
CLASS 1

# SAFETY PULL-ON PANT

## POLYESTER TRICOT

# S603

A light weight pant that's easy to slip on and off for those entering and leaving a job site. CSA and ANSI compliant when worn with Class 2 top with armbands.

- 100% polyester tricot
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Lightweight and comfortable
- Elasticized waistband with drawstring
- Two side pockets
- Adjustable snaps at hem



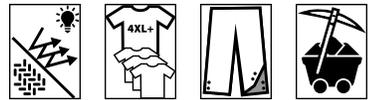
3M | Scotchlite™  
Reflective Material

**COLOR (XS - 5XL):**  
**ORANGE†**

CSA CLASS 3\*  
LEVEL 2

ANSI TYPE E

\* COMPLIANT WHEN WORN WITH  
CLASS 2 TOP WITH ARMBANDS



# INSULATED SAFETY PULL-ON PANT

## 300D POLY OXFORD

# S614

The everyday snow pant with reflective tape. These hi-vis insulated pants are easy to pull on and off and perfect for those who need to be seen when doing things like shoveling snow.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 4 oz Polyfill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Pull-on pant with side pockets
- Inside drawstring waist
- Ankle to mid calf snap closure to allow for boots



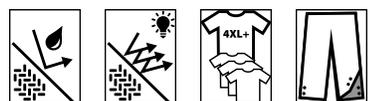
3M | Scotchlite™  
Reflective Material

**COLOR (XS - 5XL):**  
**BLACK**

CSA CLASS 3\*  
LEVEL 2

ANSI TYPE E

\* COMPLIANT WHEN WORN WITH  
CLASS 2 TOP WITH ARMBANDS



# SAFETY CARGO WORK PANT

# SP01

## POLY/COTTON

Cargo pants made for mining. These solid orange pants are Ontario Mining Association compliant and are CSA and ANSI compliant when worn with Class 2 top with armbands.

- 9 oz 62% polyester and 38% cotton blend
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two side cargo pockets
- Seven belt loops
- Machine washable



**3M** | **Scotchlite™**  
Reflective Material

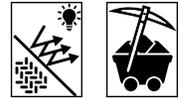
		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	32			●	●	●	●	●	●	●
	34				●	●	●			

**COLOR:**

**ORANGE†**



\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



# SAFETY CARGO UTILITY PANT

# S607

## POLY/COTTON

No matter if you're working inside or out these twill cargo pants with reflective tape are perfect for those doing deliveries or part of a construction crew. A great item to pair with a hoodie.

- 8 oz 65% polyester, 35% cotton
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops
- Machine washable



**3M** | **Scotchlite™**  
Reflective Material

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	32		●	●	●	●	●	●	●	●
	34				●	●	●	●		

**COLOR:**

**NAVY**



\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



# CAMO FLEX DUCK SAFETY CARGO UTILITY PANT

**NEW!**

**SP04**

## FLEX DUCK BLEND WITH DWR FINISH

Enhanced-vis sensibility with camo "cool." You'll love the stretch comfort of these cargo pants with seven belt loops to make sure you're not propagating crack.

- 98% cotton 2% spandex Flex Duck blend with DWR finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops
- Machine washable

**COLOR:**  
 **GREEN CAMO**

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	32		●	●	●	●	●	●	●	●



**3M | Scotchlite™**  
 Reflective Material

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE O CLASS 1**

# FLEX TWILL SAFETY CARGO PANT

**NEW!**

**SP03**

## 98% COTTON, 2% SPANDEX FLEX TWILL BLEND

Our best-selling Flex Twill cargo pant now comes in a safety version. Pockets right where you need them and perfect amount of stretch to comfortably move with you.

- 98% cotton, 2% spandex Flex Twill blend
- Reflective material at bottom hem
- Pockets and trim with heavy duty reinforcement
- Triple stitched
- Multi-pocket design
- Gusset crotch reinforcement
- Seven belt loops

**COLOR:**  
 **BLACK**

		WAIST								
		28	30	32	34	36	38	40	42	44
INSEAM	30	●	●	●	●	●	●	●	●	●
	32	●	●	●	●	●	●	●	●	●
	34		●	●	●	●	●	●	●	●



**CSA CLASS 3 LEVEL 2**

**ANSI TYPE E**

\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



# S/S SAFETY T-SHIRT W/POCKET

# S392

## POLYESTER MICRO MESH

Wick away sweat while being compliant on the job site in this short sleeve micro mesh t-shirt.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Chest pocket



### COLORS (XS - 5XL):

- FLUORESCENT ORANGE†
- FLUORESCENT GREEN
- BLACK

**C S A** CLASS 2  
LEVEL 2

**C S A** CLASS 1  
LEVEL 2

**A N S I** TYPE R  
CLASS 2

**A N S I** TYPE O  
CLASS 1



@east\_wood\_designs

# S/S SAFETY T-SHIRT

# ST07

## POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

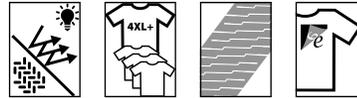
Stay cool and safe with this short sleeve birdseye mesh shirt. Features a practical chest pocket.

- 100% polyester birdseye mesh
- Heat transfer segmented reflective striping
- Chest pocket



### COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



# L/S SAFETY T-SHIRT

# ST08

## POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

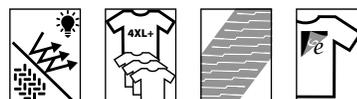
A long sleeve version of our practical birdseye mesh shirt. Left chest has a handy pocket.

- 100% polyester birdseye mesh
- Heat transfer segmented reflective striping
- Chest pocket



### COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



# S/S SAFETY T-SHIRT

## POLYESTER MICRO MESH W/ARMBAND

ST09

This premium polyester micro mesh shirt features a wicking treatment to keep you dry. It makes a great screen printing piece.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort



### COLORS (XS - 5XL):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK

			
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# L/S SAFETY T-SHIRT

## POLYESTER MICRO MESH W/ARMBAND

ST10

Our long sleeve polyester micro mesh shirt with wicking treatment. It has an embellishment friendly design that makes it a great piece for logo placement.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort



### COLORS (XS - 5XL):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK

			
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# SLEEVELESS SAFETY T-SHIRT

**NEW!**

**ST15**

## 100% POLYESTER JERSEY W/ SEGMENTED STRIPES

Our sleeveless summer safety shirt. Made of lightweight, soft, easy-to-wear polyester jersey with comfortable retro-reflective striping.

- 100% polyester jersey
- Heat transfer segmented reflective striping
- Chest pocket



### COLORS (XS - 5XL):

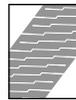
-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 2**

**ANSI TYPE O CLASS 1**



# S/S SAFETY T-SHIRT

**NEW!**

**ST12**

## 100% POLYESTER JERSEY W/ SEGMENTED STRIPES

The perfect summer safety shirt. Made of lightweight, soft, easy-to-wear polyester jersey with comfortable retro-reflective striping.

- 100% polyester jersey
- Heat transfer segmented reflective striping
- Chest pocket



### COLORS (XS - 5XL):

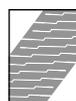
-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**





# S/S SAFETY T-SHIRT

**NEW!**

**ST11**

100% COTTON

Slip this on when you need the softness and breathability of cotton.

- 100% cotton
- Comfortable and naturally breathable
- Retroreflective tape on front, back and sleeves
- Rib knit collar



## COLORS (XS - 5XL):

- ORANGE
- YELLOW
- BLACK

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 2**

**ANSI TYPE O CLASS 1**



# S/S SAFETY POLO SHIRT

**NEW!**

**ST17**

100% POLYESTER BIRDSEYE

Never be mistaken for one of your crew on the job site again. This polo is great for foremen, supervisors or anyone who wants a next level professional look.

- 100% polyester birdseye
- Reflective material
- Chest pocket
- Tipped collar design



## COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 2**

**ANSI TYPE O CLASS 1**





# SAFETY RAIN JACKET

## 300D WATERPROOF BREATHABLE RIPSTOP

# S372

Built to withstand the toughest of downpours this safety rain jacket is a companion piece to the S374 pant.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Body Lining: mesh on body
- Sleeve Lining: 100% polyester sleeves and hood
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed with rear vents for breathability
- Multi-pocket design
- Quick-release hard hat hood
- Dual fly front for moisture protection
- Chest pocket with flap and lower hidden pockets
- Adjustable cuffs



### COLORS (XS - 5XL):

- FLUORESCENT ORANGE†
- FLUORESCENT GREEN
- BLACK

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**



# SAFETY RAIN PANT

## 300D WATERPROOF BREATHABLE RIPSTOP

# S374

Pull on pants that are a companion piece to our S372 Safety Rain Jacket. They're built to withstand the toughest of downpours and have pass through pockets for your convenience.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed
- Moisture diversion design on pass-through pockets
- Elasticized waist with drawstring
- Adjustable leg openings



### COLORS (XS - 5XL):

- FLUORESCENT ORANGE†
- FLUORESCENT GREEN
- BLACK

**CSA CLASS 3\* LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE E**

**ANSI TYPE E**

\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



# PACKABLE SAFETY RAIN JACKET

# SJ05

## WATERPROOF/BREATHABLE RIPSTOP

We've married practical technology with the need for a reflective and waterproof safety jacket that's packable. Compact and light weight this jacket is ready to work when you need it and won't take up much room in the truck if you don't. Pair with our SP02 Hi-Vis Packable Rain Pant.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Waterproof Breathable taped seams
- Packs into its own pocket
- Quick-release hood
- Adjustable sleeve cuffs
- Segmented reflective material with 4" contrast



### COLORS:

- FLUORESCENT ORANGE (S - 3XL)<sup>†</sup>
- FLUORESCENT GREEN (S - 3XL)
- BLACK (XS - 5XL)

<b>CSA</b>	<b>CLASS 2</b> LEVEL 2	<b>CSA</b>	<b>CLASS 1</b> LEVEL 2	<b>ANSI</b>	<b>TYPE R</b> CLASS 3	<b>ANSI</b>	<b>TYPE O</b> CLASS 1
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# PACKABLE SAFETY RAIN PANT

# SP02

## WATERPROOF/BREATHABLE RIPSTOP

This packable rain pant goes with you. It tucks into an area smaller than a junior football. Simply unpack for an unrivaled safety rain pant whenever the need arises. Pair with our SJ05 Hi-Vis Packable Rain Jacket.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Waterproof Breathable taped seams
- Packs into its own pocket
- Snaps at hem
- Segmented reflective material with 4" contrast

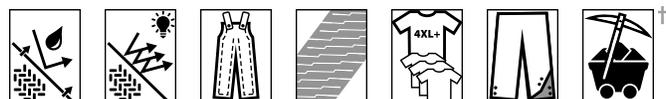


### COLORS:

- FLUORESCENT ORANGE (S - 3XL)<sup>†</sup>
- FLUORESCENT GREEN (S - 3XL)
- BLACK (XS - 5XL)

\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

<b>CSA</b>	<b>CLASS 3*</b> LEVEL 2	<b>CSA</b>	<b>CLASS 1</b> LEVEL 2	<b>ANSI</b>	<b>TYPE E</b>	<b>ANSI</b>	<b>TYPE E</b>
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# SAFETY RAIN JACKET

## 300D WATERPROOF BREATHABLE RIPSTOP

**NEW!**

**SJ35**

Rains don't just happen in the warmth of summer. You'll want this around when the gales of November come slashing.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr
- Lining: 100% polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release snap off hood
- Snap front closure
- Tear drop sleeve with snap to promote rain run off
- Two lower pockets and one chest pocket with snap closure
- Drop back



**3M | Scotchlite™**  
Reflective Material

### COLORS (XS - 5XL):

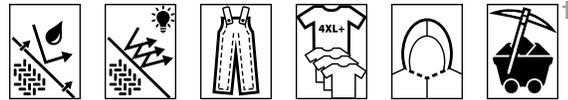
- FLUORESCENT ORANGE†
- FLUORESCENT GREEN
- BLACK

**C S A CLASS 2 LEVEL 2**

**C S A CLASS 1 LEVEL 2**

**A N S I TYPE R CLASS 3**

**A N S I TYPE O CLASS 1**



# SAFETY RAIN BIB OVERALL

## 300D WATERPROOF BREATHABLE RIPSTOP

**NEW!**

**SB04**

This is the bib you'll reach for when mother nature throws everything at you.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Adjustable shoulder straps
- Back elastic waist
- Outside chest pocket, inside chest pocket with flap closure
- Two cargo pockets and back pocket with flap closure
- Ankle to knee zippers for ease of entry
- Turned under hem allows for 3" tall extension



**3M | Scotchlite™**  
Reflective Material

### COLORS (XS - 5XL):

- FLUORESCENT ORANGE†
- FLUORESCENT GREEN
- BLACK

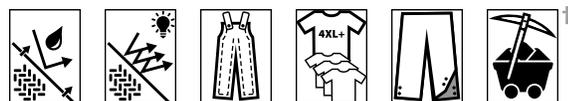
**C S A CLASS 3\* LEVEL 2**

**C S A CLASS 1 LEVEL 2**

**A N S I TYPE E**

**A N S I TYPE E**

\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS





@ryan3718



# HARNES COMPATIBLE SAFETY VEST NEW! SV09

## 100% POLYESTER HEAVYWEIGHT TWILL

This featured packed fall protection vest won't let you down. Our innovative zipper expander has a placket on each side, allowing for expansion and contraction as the weather changes - zip into the expander on zero, one or two sides as necessary to accommodate layering. Inside straps with snaps mate this vest to your fall protection harness.

- 100% polyester heavyweight twill front, 100% polyester mesh for ventilation
- Reflective material with 4" contrast backing
- Zip front closure with extender zip to cover all sizes and fits – expands over outerwear
- Back and front openings for D-rings
- Easy access high cut side openings
- Two lower front pockets
- Inside harness holder straps with snaps
- Inside heavy duty mesh binding for added strength and durability
- Outside contrast binding for added precaution against wear and tear



HARNES RIGGED  
(NOT SUPPLIED)

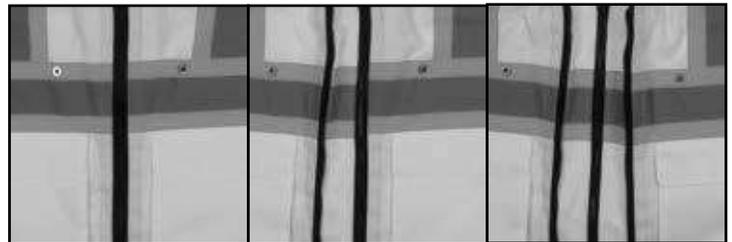
HARNES OPENING  
(DETAIL)



ZIPPER EXPANDER  
(NOT USED)

ZIPPER EXPANDER  
(ONE SIDE OPEN)

ZIPPER EXPANDER  
(TWO SIDES OPEN)



### COLORS (S/M, L/XL, 2XL/3XL, 4XL/5XL):

- FLUORESCENT ORANGE<sup>†</sup>
- FLUORESCENT GREEN
- BLACK

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 2

**ANSI** TYPE O  
CLASS 1



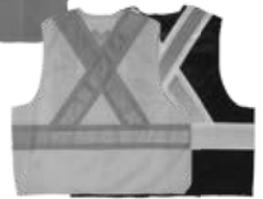


# 5-POINT TEARAWAY SAFETY VEST S9i0

## BIRDSEYE MESH

The standard work vest is the most common piece on a job site and one of our best sellers. Practical and safe this vest contains a lanyard piece at the back in case you need to get clipped in.

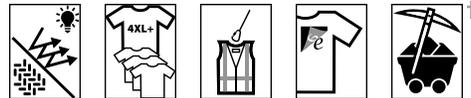
- 100% birdseye mesh
- Reflective material with 4" contrast backing
- Safety harness opening
- Two lower patch pockets
- Dual microphone loops



### COLORS (S/M, L/XL, 2XL/3XL, 4XL/5XL):

- FLUORESCENT ORANGE<sup>†</sup>
- FLUORESCENT GREEN
- BLACK

<b>CSA</b>	<b>CLASS 2</b> LEVEL 2	<b>CSA</b>	<b>CLASS 1</b> LEVEL 2	<b>ANSI</b>	<b>TYPE R</b> CLASS 2	<b>ANSI</b>	<b>TYPE O</b> CLASS 1
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# SURVEYOR SAFETY VEST

# S313

## POLYESTER TWILL

This vest has it all. Perfect for a site manager as it has tons of pockets and one that can even fit a tablet.

- 100% polyester twill with side mesh vents
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design with pocket security tabs
- Large rear zippered pouch pocket
- Side snaps for seasonal fit adjustment
- Grommets for tape feed and hooks
- Safety harness opening



**3M** | **Scotchlite™**  
Reflective Material



### COLORS (XS - 5XL):

- RED
- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

<b>CSA</b>	<b>CLASS 2</b> LEVEL 2	<b>CSA</b>	<b>CLASS 1</b> LEVEL 2	<b>ANSI</b>	<b>TYPE R</b> CLASS 2	<b>ANSI</b>	<b>TYPE O</b> CLASS 1
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# QUILTED SAFETY VEST

# SV05

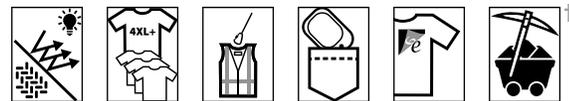
## QUILTED POLYESTER

Lightweight body warmer vest. Great to start the cold weather season or as a layering piece throughout the year.

- 100% polyester
- Lining: quilted 3 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar
- Front heavy duty YKK® zipper
- Inside pocket
- Drop back

### COLORS (XS - 5XL):

- FLUORESCENT ORANGE<sup>†</sup>
- FLUORESCENT GREEN
- BLACK



3M | Scotchlite™  
Reflective Material

# DUCK SAFETY VEST

# SV06

## PREMIUM COTTON DUCK

Great comfort meets function. Keep warm and comfortable when the weather changes. Heavy duty front zipper and side knit inserts provide strength with freedom of movement.

- 100% premium 10 oz cotton duck
- Lining: quilted 3 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and hip gusset, knit side inserts
- Front heavy duty nylon zipper
- Inside and chest pocket with pencil pocket
- Drop back

### COLORS (XS - 5XL):

- NAVY
- ORANGE<sup>†</sup>
- BLACK



3M | Scotchlite™  
Reflective Material

# CAMO FLEX DUCK SAFETY VEST

**NEW!**

**SV08**

## FLEX DUCK BLEND WITH DWR FINISH

Enhanced-vis meets camouflage. Maintain your compliance with this comfortable body-warming vest. Rib knit sides make this a comfortable laying piece throughout the day.

- 98% cotton 2% spandex Flex Duck blend with DWR finish
- Lining: quilted 3 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and hip gusset, knit side inserts
- Front heavy duty nylon zipper
- Inside and chest pocket with pencil pocket
- Drop back



**3M** | **Scotchlite™**  
Reflective Material

**COLOR (XS - 5XL):**  
**GREEN CAMO**

**CSA CLASS 1 LEVEL 2** | **ANSI TYPE O CLASS 1**



# SAFETY VEST WITH SLEEVES

**NEW!**

**SV07**

## 100% POLYESTER MESH

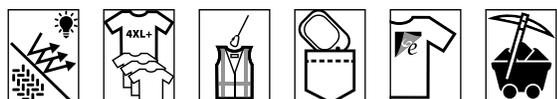
We've built sleeves onto this mesh safety vest so there is space for a set of retroreflective arm stripes, elevating this vest into the highest CSA/ANSI compliance ratings.

- 100% polyester mesh
- Reflective material
- Tearaway front for safety
- Lower pockets



**COLORS (S/M, L/XL, 2XL/3XL, 4XL/5XL):**  
**FLUORESCENT ORANGE<sup>†</sup>**  
**FLUORESCENT GREEN**  
**BLACK**

**CSA CLASS 2 LEVEL 2** | **CSA CLASS 1 LEVEL 2** | **ANSI TYPE R CLASS 3** | **ANSI TYPE O CLASS 1**







@akhrorovodiljon





@coryalkerton

**FOOTWEAR**

# McDERMOT

## 8" STEEL TOE WORK BOOT

# SF01

Our McDermot boot offers outstanding features in an affordable package. The buffalo leather upper is soft and durable and wears well while the breathable PU foam insole offers great impact protection.

In the name of uncompromising safety, it is built around a steel toe and plate.

- Buffalo leather upper
- Insulated with 200g 3M™ Thinsulate™
- Moisture wicking mesh lining
- Injected PU midsole for all-day comfort
- Breathable PU foam insole with arch support
- CSA® certified steel toe
- CSA® certified steel plate
- Anti-slip oil resistant rubber outsole



### COLOR:

■ BROWN

SIZES: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14

# JARVIS

## 8" ALLOY TOE WORK BOOT

# SF02

Our Jarvis boot is made for the rigors of tough job sites. It features an aggressive lug sole for increased stability and traction. This sole is stitched to a durable full-grain leather and nylon upper that will last and last.

Our anti-fatigue, cushioning insole and mid-weight insulation provide comfort and warmth.

- Waterproof full-grain leather/nylon upper
- Insulated with 200g 3M™ Thinsulate™
- Waterproof membrane
- Moisture wicking mesh lining
- Cement/welt construction
- Gel heel strike insole with molded TPU arch support
- Anti-slip oil resistant sole
- CSA® certified alloy toecap
- CSA® certified Wellmax® plate
- Lug sole design



### COLOR:

■ BLACK

SIZES: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14

# ADELAIDE

## 8" COMP TOE WORK BOOT

Named for the street our head office and garment factory is located on, the Adelaide is the flagship of our boot line.

We merge an anti-fatigue, cushioning insole with a long-wearing leather and nylon upper to bring you a boot that thrives in harsh environments.

- Waterproof full-grain leather/nylon upper
- Insulated with 400g 3M™ Thinsulate™
- Waterproof membrane
- Moisture wicking mesh lining
- Gel heel strike insole with molded TPU arch support
- CSA® certified composite toe
- CSA® certified Wellmax® plate
- Injected PU midsole for all-day comfort
- Anti-slip oil resistant rubber outsole

### COLORS:

■ BROWN

■ BLACK

SIZES: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14



# INKSTER

## 8" MICROFIBER STEEL TOE WORK BOOT

This purpose-built lightweight boot features a microfiber upper that is inherently resistant to bacteria for workers in the food handling and dairy industries. The steel plate and toe offer superior puncture and impact resistance.

- Water resistant microfiber upper
- Insulated with 5 mm foam insulation
- Microfiber tongue
- Breathable non-woven lining
- Breathable PU foam insole with arch support
- CSA® certified steel toe
- CSA® certified steel plate
- Anti-slip oil resistant double density PU outsole

### COLOR:

■ BLACK

SIZES: 4, 5, 6, 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14



# SF03

# SF04



@\_mariahyoung15





# ACCESSORIES

## Gi5506/Gi5606/Gi6606 COW SPLIT LEATHER FITTERS GLOVE



**3M**  
THINSULATE™  
Insulation

- Premium cotton duck
- Premium cow split
- #Gi5506 100% polyester pile lined for maximum warmth & comfort
- #Gi5606 palm lined lightweight flexibility for all activities
- #Gi6606 100g 3M™ Thinsulate™ insulation all-season warmth without the added bulk
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips

**COLOR (M - 2XL):**  
■ BROWN

## G69916/Gi7606/Gi8606/Gi9606 PREMIUM COWGRAIN FITTERS GLOVE



**3M**  
THINSULATE™  
Insulation

- Premium cotton duck
- Premium cowgrain
- #G69916 polyester fleece with 150g 3M™ Thinsulate™ insulation and waterproof, breathable liner
- #Gi7606 polyester fleece with 150g 3M™ Thinsulate™ insulation
- #Gi8606 palm lined
- #Gi9606 100% polyester pile lined
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips

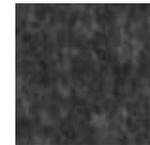
**COLOR (M - 2XL):**  
■ BROWN



PALM LINED



PILE LINED



THINSULATE™

## G79416 3M™ THINSULATE™ INSULATION LINED FULL GRAIN HI-VIS FITTERS GLOVE



**3M**  
THINSULATE™  
Insulation

- Premium hi-vis cotton duck
- Premium cowgrain
- Rubberized safety cuff protects from cuts and abrasion
- Reflective stripe on back of hand
- Leather knuckle straps and finger tips
- 100g 3M™ Thinsulate™ insulation

**COLOR (L - XL):**  
■ FLUORESCENT ORANGE

## G69406 WOMEN'S 3M™ THINSULATE™ LINED COWGRAIN FITTERS GLOVE



**3M**  
THINSULATE™  
Insulation

- Premium cotton duck
- Premium cowgrain
- Rubberized safety cuff protects from cuts and abrasion
- Leather knuckle straps and finger tips
- Polyester fleece with 40g 3M™ Thinsulate™ insulation

**COLOR (M - XL):**  
■ CREAM

## G34312

### UNLINED LEATHER CHOPPER MITT



- 100% genuine leather
- Use #G33312 as liner (sold separately)

## G33312

### BRUSHED RAG WOOL LINED MITT



Use on their own or under a leather mitt for durability.

- 85% recycled wool, 15% nylon
- Use with #G34312 as a liner (sold separately)

## G35312

### LEATHER ADJUSTABLE PILE LINED MITT



The traditional mitt elevated.

- 100% genuine leather
- 100% polyester pile lined
- Wrist tab with hook and loop closure for adjustability

### COLOR (L - 2XL):

 TAN

### COLOR (L - XL):

 OATMEAL

### COLORS (M - 2XL):

 TAN

 BLACK

## G41412

### SNOWMOBILE MITT



Durable leather palm for excellent grip and wear.

- Grain leather palm, Poly Oxford shell
- 100g 3M™ Thinsulate™ insulation
- Removable fleece / padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp

### COLOR (M - 2XL):

 BLACK

## G40412

### SNOWMOBILE GLOVE



Durable leather palm for excellent grip and wear.

- Grain leather palm, Poly Oxford shell
- 100g 3M™ Thinsulate™ insulation
- Removable fleece / padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp

### COLOR (M - XL):

 BLACK

**3M**  
THINSULATE™  
Insulation

**3M**  
THINSULATE™  
Insulation

# PRECISION FIT GRIP GLOVE **NEW!**

## WA34

### GET A GRIP

Keep a grip on your tools and parts with these precision grip gloves. Protect your hands from unexpected rough edges without losing your sense of touch and dexterity.

- Synthetic leather palm with silicone pattern suregrip
- Polyester/spandex back
- Stretch fabric forchettes for added movement/comfort
- Snap together at adjustable elastic cuffs
- Padded knuckles

### COLOR (M - 2XL):

■ BROWN

■ BLACK



# INSULATED PRECISION GLOVE **NEW!** WA35

### MAINTAIN YOUR ACCURACY NO MATTER THE WEATHER

When the weather turns bad, turn to these gloves. Waterproof, with a hook and loop adjustable elastic cuff and gripper pads for extra control.

- PU palm patch
- Polyester/spandex back, terry cloth thumb back
- Waterproof/breathable liner
- Adjustable elastic cuff with hook and loop closure
- Reflective piping at knuckles
- Palm and finger tips reinforced with gripper fabric
- Name label

### COLOR (M - 2XL):

■ BLACK



# HI-VIS PRECISION GLOVE **NEW!**

## WA33

### PROTECT YOUR HANDS, ENHANCE YOUR VISIBILITY

These gloves don't just protect your hands, they add to your visibility on the job site.

- Synthetic suede palm with antislip PU palm patch
- Polyester/spandex back
- 40g Thinsulate lined, waterproof/breathable liner
- Reflective elements: piping at knuckles; fabric at finger tips
- Adjustable elastic cuffs with reflective tab

### COLOR (M - 2XL):

■ FLUORESCENT GREEN



# PACKABLE QUILTED GLOVE

NEW!

WG05

KEEP THESE ALWAYS AT HAND

Our packable quilted gloves are highly compressible so you can keep a pair anywhere. You never know when you'll need them.

- Shell: 100% polyester
- Lining: 100% polyester
- Lightweight packable warmth with 60g Primaloft gold insulation with Cross Core™
- Conductive touch screen material - perfect for multi-touch screens.



COLOR (M - 2XL):

■ BLACK

# FLEECE NECK GAITER

NEW!

WA27

PROTECT YOUR NECK

Get back to enjoying winter with our fleece neck gaiter

- 100% polyester PrimaLoft® fleece
- Superior softness and comfort
- High warmth to weight ratio
- Quick dry



COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN

# 3-IN-1 FLEECE BALACLAVA

NEW!

WA25

## THREE WAYS TO STAY WARM!

This feature-packed balaclava is full of options for wear. Pull it on as an open face balaclava, a ski mask over your nose and mouth or as a neck gaiter.

- 100% polyester PrimaLoft® fleece
- Superior softness and comfort
- High warmth to weight ratio
- Quick dry



## COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN

# FLEECE BEANIE

NEW!

WA26

## OUR SLIM FLEECE POCKET HAT

Perfect for wearing under a helmet, hardhat or if you need a head covering but a knit cap is too much.

- 100% polyester PrimaLoft® fleece
- Superior softness and comfort
- High warmth to weight ratio
- Quick dry



## COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN

# TECHNICAL BALACLAVA

NEW!

WA31

## ONE PIECE PROTECTION

Designed both for protection and comfort, this balaclava can be worn as an open face balaclava or cover your nose and mouth with the windproof panel with breathing mesh.

- 85% polyester, 15% spandex shell
- Windproof polyester center panel with breathing mesh
- Reflective Tough Duck logo
- Quick dry and moisture wicking



## COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN

# TECHNICAL FACEMASK

NEW!

WA32

## PROTECT YOUR NECK AND TALK HOLE

Whenever feasible, one should always try to cover their face. Protect your face this winter, at work or on the powder.

- Double layer 85% polyester, 15% spandex
- Windproof neoprene panel with breathing perforations
- Soft hook and loop closure for adjustability
- Reflective piping at center panel
- Quick dry and moisture wicking



## COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN

# MULTIFUNCTION TUBULAR BANDANA

**NEW!**

# WA30

## WEAR IT DOZENS OF WAYS

You can be a survivor of the work day or the trail. So many different ways to wear it - from a scarf to a headband. Keep one with you at all times.

- 100% polyester
- Silverplus® antimicrobial finish
- Tough Duck logo



## COLORS (ONE SIZE FITS MOST):

- CAMO
- BLACK

# HI-VIS MULTIFUNCTION TUBULAR BANDANA

**NEW!**

# WA29

## ADAPTABLE BRIGHT MULTICLAVA

Be seen when out running or cycling or take it hiking and always have something bright on you in the backcountry.

- 100% polyester
- Bright color for visibility
- Tough Duck logo



## COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN



@brookelynn\_boyd3

*The ones that love us  
never really leave us*

Hot as duck 

#DuckingAutocorrect

**TOUGH  
DUCK**

**Want to be featured?**  
Share a photo in our gear with  
**#ToughDuck**

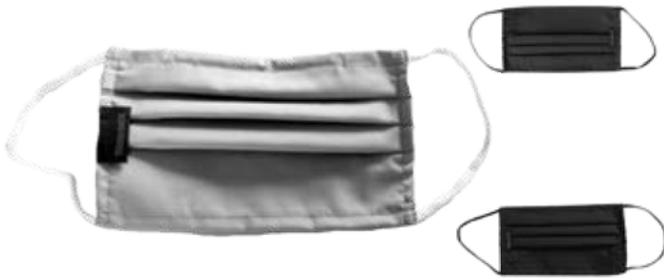


@ToughDuck

## SA012/SA014

### 2 LAYER WASHABLE FACE MASK

**NEW!**



- Double layer 65% polyester/35% cotton tight weave
- Elastic ear loops
- Metal strip along nose bridge for adjustable fit
- For general personal use only
- SA012 bulk packed, SA014 packaged individually
- Sold by the dozen

## SA016

### 2 LAYER WASHABLE YOUTH FACE MASK

**NEW!**



- Sized for youth ages 5 and up
- Double layer 65% polyester/35% cotton tight weave
- Elastic ear loops with adjusters
- Metal strip along nose bridge for adjustable fit
- For general personal use only
- Packaged individually
- Sold by the dozen

### COLORS (ONE SIZE FITS MOST):

■ NAVY [SA014 ONLY]

■ GREY

■ BLACK [SA014 ONLY]

### COLOR (YOUTH, ONE SIZE):

■ GREY

## SA019

### BREAKAWAY FACE MASK LANYARD

**NEW!**

- Featuring a quick release clip for safety
- Always have your mask at hand.



### COLOR (ONE SIZE)

■ BLACK



# AVIATOR HAT W/ RABBIT FUR i16016

## HERITAGE WARMTH (CANADA ONLY)

100% genuine rabbit fur is the ultimate in luxury and will keep you warm during the harshest Canadian winter.

- 100% polyester
- Genuine rabbit fur trim
- Lining: 100% cotton with 40g 3M™ Thinsulate™ insulation
- Snap up visor
- Fur trim ear flap with button closure
- Adjustable chin strap



**COLOR (M - XL):**  
■ **BLACK**

**3M**  
THINSULATE™  
Insulation

# PLAID AVIATOR HAT i15616

## CLASSIC PLAID

Faux fur warmth. Plaid cool. Worn flaps down to keep your ears warm or flaps up for aerodynamics, you'll be stylin' in this classic aviator.

- 95% polyester, 5% wool
- Lining: 100% polyester with 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Ear pocket trim
- Stitched up visor
- Adjustable chin strap



**COLORS (M - XL):**  
■ **RED PLAID**  
■ **GREY PLAID**

**3M**  
THINSULATE™  
Insulation

# AVIATOR HAT

FLAPS UP OR DOWN IN BLACK AND BROWN

i15016

The ultimate cold weather hat. The side flaps can be worn up or down depending on what you're up to. It's made with durable premium cotton duck that provides wind protection. Faux fur trim provides added warmth.

- 100% premium cotton duck
- Lining: 100% cotton quilted with 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Snapped up visor
- Ear flap with button closure
- Hearing holes under ear flaps
- Adjustable chin strap

COLORS (L - XL):

- BROWN
- BLACK



# HI-VIS AVIATOR HAT

FLY HIGH WITH A HI-VIS AVIATOR

i15516

The perfect hat for any outdoor work! Its wind resistant hi-vis shell with reflective tape helps you be seen in any weather condition and its light weight Sherpa lining will keep you warm.

- 100% polyester
- Lining: 100% polyester with 40g of 3M™ Thinsulate™ insulation
- Reflective stripe trim
- Stitched up Sherpa trimmed visor
- Adjustable chin strap

COLORS (M - XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



## i25516

### ACRYLIC 3 HOLE FACE MASK



Great for all cold weather activities - snowboarding, skiing, hunting, fishing and more.

- 100% acrylic knit

#### COLOR (ONE SIZE FITS MOST):

 BLACK

## i25616

### ACRYLIC FLEECE LINED BALACLAVA



This knit full face cover balaclava is perfect for keeping your entire head and face warm during cold winter days.

- 100% acrylic knit
- Lining: 100% polyester solar fleece

#### COLOR (ONE SIZE FITS MOST):

 BLACK

## i36116

### FX 40 BALACLAVA



- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties



#### COLORS (ONE SIZE FITS MOST):

 FLUORESCENT ORANGE

 FLUORESCENT GREEN

 BLACK

## i26516

### ACRYLIC FLEECE LINED HI-VIS BALACLAVA



Safety first. Maximum warmth with hard hat straps.

- 100% acrylic knit
- Lining: 100% polyester solar fleece
- Traditional balaclava style

#### COLORS (ONE SIZE FITS MOST):

 FLUORESCENT ORANGE

 FLUORESCENT GREEN

## i25716

### ACRYLIC NECK WARMER



Reliable and comfortable neck warmer for cold winter days.

- 100% acrylic knit
- Lining: 100% polyester fleece

**COLOR (ONE SIZE FITS MOST):**  
■ BLACK

## WA17

### CAMO TRUCKER CAP



That 70's hat. Vintage look with modern comfort.

- 100% polyester with mesh back
- Snap back closure
- Embroidered Tough Duck patch

**COLOR (ONE SIZE FITS MOST):**  
■ CAMO

## i35716

### FX 40 NECK WARMER



**3M**  
THINSULATE™  
Insulation

Our warmest neck warmer. Keep it handy to battle the cold.

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties

**COLOR (ONE SIZE FITS MOST):**  
■ BLACK

## WA18

### TOUGH DUCK LOGO BASEBALL CAP



If he'd seen it, Hall-of-Famer Yogi Berra might have said about this cap, "it's 90% comfort and the other half is style."

- 100% cotton
- Adjustable slide closure
- Embroidered tone on tone Tough Duck logo

**COLOR (ONE SIZE FITS MOST):**  
■ BLACK

# SA2831

## REVERSIBLE SAFETY BEANIE



REVERSE

Keep this beanie on hand for all the harsh conditions winter can throw at you. Just like you, it's ready for work and play.

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
- Reverses out to black



### COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN



# i45816

## ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE

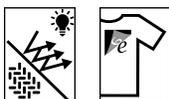


Our knit acrylic toque ensures you stay comfortable and warm when the temperatures drop. The reflective stripe allows you to be visible when working and playing outdoors.

- 100% acrylic knit
- 100% polyester fleece lined
- Reflective stripe trim

### COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



# i35816

## FX 40 KNIT CAP



- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties



### COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY
- CHARCOAL
- BLACK



# i45916

## CHUNKY KNIT WATCH CAP



Popularized by the U.S. Navy, the watch cap has kept heads warm for generations.

- 100% acrylic in 4" x 2" chunky knit

### COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- CHARCOAL



# POM POM TOQUE

WA14

## YOU'LL LOVE THIS THROWBACK

This toque will really take you back. Vintage-inspired styling with the Tough Duck logo knit right into the toque matched with large pom pom.

- 100% acrylic knit
- Vintage styling



### COLORS (ONE SIZE FITS MOST):

- RED
- CHARCOAL

# TOUGH DUCK LOGO KNIT CAP

WA15

## KINGS AND QUEENS STEP ASIDE

Classic watch cap fit with black-on-black raised rubber Tough Duck logo embellishment on the front.

- 100% acrylic knit with rubber logo



### COLORS (ONE SIZE FITS MOST):

- BLACK



@kvictoria\_2

# BEANIE WATCH CAP

IMPROVED KNIT, CLASSIC FIT

# WA16

From aircraft crews to undersea explorers, the watch cap has always topped off the look for bold adventurers. We've re-invented ours with an improved knit in a classic look and fit. Wear it rolled for a traditional look or unrolled for a relaxed slouch feel.

- 100% acrylic knit
- Traditional natural colors
- Embellishment friendly



## COLORS (ONE SIZE FITS MOST):

 RED MARL [NEW]

 BROWN

 OLIVE [NEW]

 MOSS

 HEATHER GREY [NEW]

 BLACK MARL [NEW]

 CHARCOAL [NEW]

 BLACK



@matttibbo



# URBAN SAFETY KNIT CAP

**NEW!**

# WA28

## BE A ONE PERSON FLASH MOB

These knit caps have a special reflective yarn in the knit that reacts with retroreflective properties to light. Perfect for late night walks.

- Acrylic knit with reflective yarns throughout.
- Wide cuff



### COLORS (ONE SIZE FITS MOST):

■ FLUORESCENT ORANGE

■ FLUORESCENT GREEN

■ BLACK



DAY NIGHT



## i16416

### PLAID FUDD HAT



The favowite hat of sportsmen and wabbits evewywhere.

- 95% polyester, 5% wool with faux fur trim ear flaps
- 100% polyester lined

### COLORS (M - XL):

■ RED PLAID

■ GREY PLAID

## i6V616

### FOAM KNEE PADS



### COLOR (ONE SIZE FITS MOST):

■ BLACK



@ryan3718





PRIMALOFT®



CROSS CORE™  
INSULATION

## PrimaLoft® Gold Insulation with Cross Core™ Technology

Conventional wisdom has always said that thicker is better. Never one to follow convention, PrimaLoft continues to push the limits of lightweight warmth with PrimaLoft® Gold Insulation with Cross Core™ Technology. Aerogel technology, the gold standard in lightweight thermal protection, is fused with PrimaLoft® Gold Insulation, the benchmark in performance synthetic insulation, to create a previously unattainable level of comfort and performance. For lightweight warmth and unwavering comfort, trust PrimaLoft® Gold Insulation with Cross Core™ Technology to take your outerwear to new heights.



Warmth  
without  
Bulk



Water  
Resistant



Packable  
& Lightweight



Superior  
Softness



Cross Core™  
Technology



35% Recycled  
Content

INSULATION

## PrimaLoft® Black Insulation - 80% Post Consumer Recycled content

The PrimaLoft® family of insulations is widely regarded as the highest-performing on the market, offering comfort and protection in variable weather conditions. PrimaLoft® Black Insulation - 80% PCR is no different, offering the warmth, softness and lightweight comfort you expect to deliver performance you can feel. It's packed with everything you need to brave the elements. And best of all it contains 80%-post consumer recycled material.



Warmth  
without  
Bulk



Breathable



Packable



Lightweight



Superior  
Softness



80% Recycled  
Content



bluesign®  
APPROVED

## PrimaLoft® Performance Fabric Touch Series

The performance insulation experts at PrimaLoft know what it takes to provide comfort in any moment. Their material specialists have applied that expertise to the Performance Fabric Touch series, for unmatched softness to keep you warm, cozy and comfortable when it counts..



Soft  
Hand-Feel



Clean  
Finish



Thermally  
Efficient



Fast  
Drying



Breathable



Lightweight



TOUGH DUCK

TOUGH DUCK

Lacross

**FIXTURES**

# FOOTWEAR PR111 DISPLAY TOWER

## FREE-STANDING DISPLAY TOWER

- Free standing footwear display tower
- Heavy duty steel construction
- High visibility design in a small footprint
- Holds 8 boots

# FOOTWEAR SLATWALL DISPLAY

# PR121

## SLATWALL DISPLAY SHELF

- Fits standard slatwall panel
- Heavy duty steel construction
- Holds one boot



# RETAIL DISPLAY CLIP

# PH04

- 12 clips and hooks
- Perfect for displaying accessories on endcaps
- Steel hook for hanging (not shown)



# PIPE STORE FIXTURES

# PR SERIES

A GREAT STORE DISPLAY DOESN'T HAVE TO BE A PIPE DREAM



**PR163**  
**DOUBLE BAR ROLLING RACK**



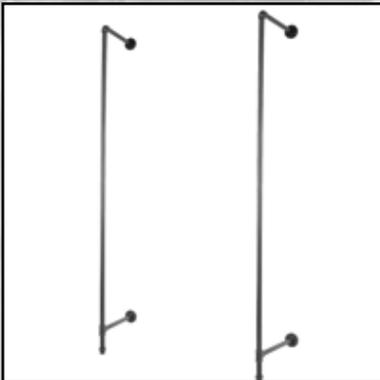
**PS231**  
**TOUGH DUCK LOGO OPTIONAL SIGN FOR PR163**



**PS232**  
**"OUR STORY" ENGLISH OPTIONAL SIGN FOR PR163**



**PS233**  
**"NOTRE HISTOIRE" FRENCH OPTIONAL SIGN FOR PR163**



**PR171**  
**WALL OUTRIGGER PAIR**



**PR174**  
**WALL 48" HANGRAIL WITH FACEOUTS**



**PR173**  
**WALL 48" HANGRAIL**



**PR168**  
**S-HOOK PANT AND ACCESSORY HANGER**

**PR162**  
**4-WAY ROLLING RACK**



# CSA Z96 AT A GLANCE

**CSA** CLASS 1  
LEVEL 2

## CLASS 1

Lowest body coverage and good visibility.

Garment must have, at minimum, reflective stripes on the shoulders and around the waist. Other Class 1 garments could be a top made of non-hi-vis material with hi-vis or retroreflective stripes.

Provides 360° visibility.



**CSA** CLASS 2  
LEVEL 2

## CLASS 2

Moderate body coverage and better visibility.

Garment must cover the entire upper torso and be made of background material colored fluorescent orange, green or red.

Stripes must be of retroreflective or combined performance materials.

Provides 360° visibility.



**CSA** CLASS 3  
LEVEL 2

## CLASS 3

Substantial body coverage and best visibility.

Garment combines Class 2 requirements with the addition of stripes around the arms and legs.

Provides 360° visibility.



# ANSI 107 AT-A-GLANCE

ANSI

TYPE O  
CLASS 1

TYPE O – OFF-ROAD – CLASS 1

Workers not required by law to wear hi-vis apparel but may still work in an environment with moving equipment, vehicles and hazards.

Vehicle traffic traveling slower than Roadway speed.

Low volume of vehicle traffic.

Worker awareness focused on vehicle traffic.

Straightforward traffic pattern.

Provides 360° visibility.



ANSI

TYPE R  
CLASS 3

TYPE R – ROADWAY – CLASS 2 & 3

Workers exposed to roadway traffic.

Vehicle traffic traveling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.



ANSI

TYPE E

CLASS E – ENSEMBLE ITEMS

Additional garments that add to visibility.

Vehicle traffic traveling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.





@thatchucknastyguy

# SIZE AND FIT GUIDE



## MEN'S SIZE GUIDE

**CHEST** - Measure around the fullest part of your chest, just under your arms.

**WAIST** - Wrap tape around your natural waistline, or where you actually wear your pants.

**INSEAM** - Measure your length from the crotch to the bottom of the leg (without shoes on).

## MEN'S FIT GUIDE (JACKETS, PARKAS, PANTS, BIB OVERALLS, COVERALLS)

NUMERIC	32	36	40	44	48	52	54	56	60
ALPHA	XS	S	M	L	XL	2XL	3XL	4XL	5XL
NECK	13-13½"	14-14½"	15-15½"	16-16½"	17-17½"	18-18½"	19-19½"	20-20½"	21-21½"
CHEST	32-34"	35-37"	38-40"	42-44"	46-48"	49-51"	52-54"	55-57"	58-60"
WAIST	26-28"	29-31"	32-34"	36-38"	40-42"	43-45"	46-48"	49-51"	52-54"

## HEADWEAR FIT GUIDE (MEASURE AROUND YOUR HEAD WHERE YOUR HAT WILL BE WORN)

ALPHA	M	L	XL
HEAD	21 7/8-22 1/2"	22 5/8-23 3/8"	23 1/2-23 7/8"



## WOMEN'S SIZE GUIDE

**CHEST** - Measure around the fullest part of your chest, just under your arms.

**WAIST** - Wrap tape around your natural waistline, or where you actually wear your pants.

**HIP** - Stand with your heels together and measure around the fullest part of your hips.

## WOMEN'S FIT GUIDE (JACKETS, PARKAS, PANTS, BIB OVERALLS, COVERALLS)

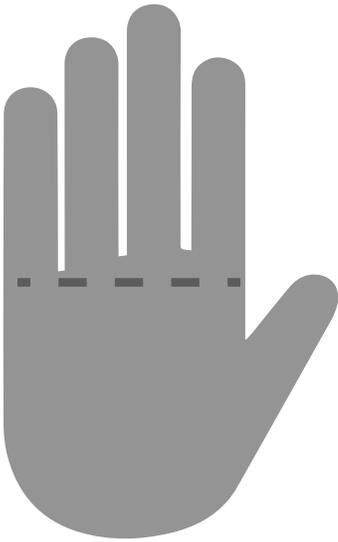
ALPHA	XS	S	M	L	XL	2XL
CHEST	33-34"	35-36"	37-39"	40-42"	43-46"	47-50"
WAIST	24-25"	26-27"	28-30"	31-33"	34-37"	38-41"
HIP	34-35"	36-37"	38-40"	41-43"	44-47"	48-51"

## WOMEN'S SIZE GUIDE

The best way to determine what men's size will fit you best is to match your chest measurement to the men's on the chart below. It's important to note that the sleeve length and legs might be a bit longer and require you to have them shortened.

## WOMEN'S FIT GUIDE FOR MEN'S STYLES

NUMERIC	32	36	40	44	48
MEN'S ALPHA	XS	S	M	L	XL
MEN'S CHEST	32-34"	35-37"	38-40"	42-44"	46-48"
MEN'S WAIST	26-28"	29-31"	32-34"	36-38"	40-42"
WOMEN'S CHEST	35-36"	37-39"	40-42"	43-46"	47-50"
WOMEN'S WAIST	26"-27"	28-30"	31-33"	34-37"	38-41"



## GLOVE SIZE GUIDE

Measure across the palm of your dominant hand, laid flat, fingers together, below the knuckles.

Reference the chart below to find your glove size.

### SIZE GUIDE

HAND WIDTH	SIZE
8-9cm (3.25-3.5")	M
9-10cm (3.5-4")	L
10-11.25cm (4-4.5")	XL
11.25-13.5cm/4.5-5.25"	2XL



The Tough Duck logo is a black square with the words "TOUGH" and "DUCK" stacked vertically in a bold, white, sans-serif font.

## EMBELLISHMENT PROGRAM

The Tough Duck logo is a black square with the words "TOUGH" and "DUCK" stacked vertically in a bold, white, sans-serif font.

We've listened to your feedback and are happy to introduce an Embellishment Program that enables you to purchase apparel and have it embellished all from the same place.

Three options available: Embroidery, Heat Transfer and Screen Printing.

This service will enable you to:

- Receive faster turn-around time for your final product as our embellishment partners are giving us priority service
- Get the added convenience of a one-stop-shop
- Create new revenue opportunities by incorporating an embellishment option for your customers

Our full assortment is embellishment friendly with many of our garments containing an embellishment zipper allowing unrestricted access to the areas most often logoed.

Let's work together to incorporate this service offering into your business.

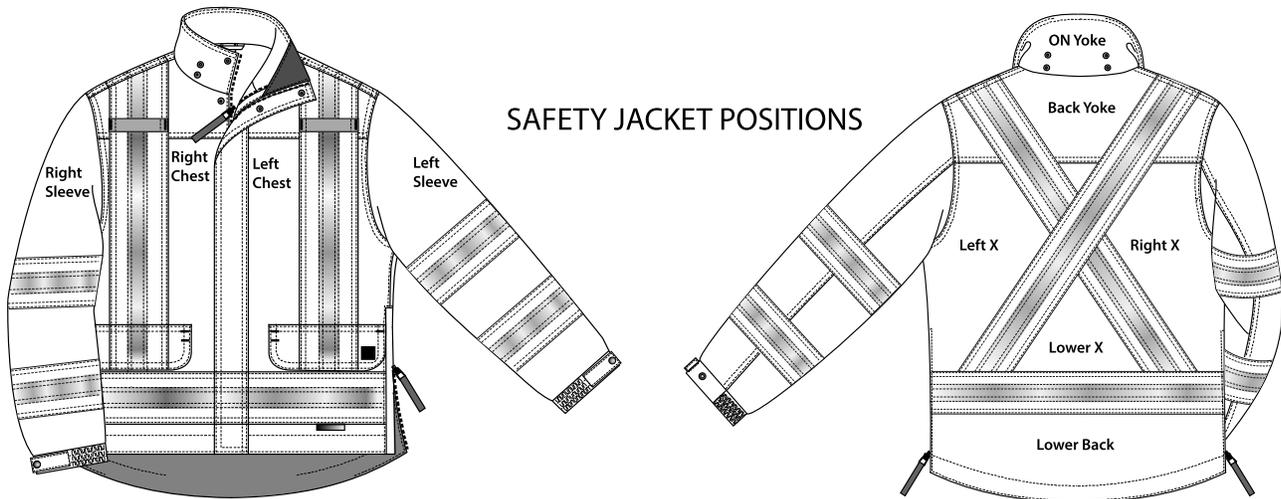
(800) 665-3369  
sales@toughduck.com

# Embellishment Positions

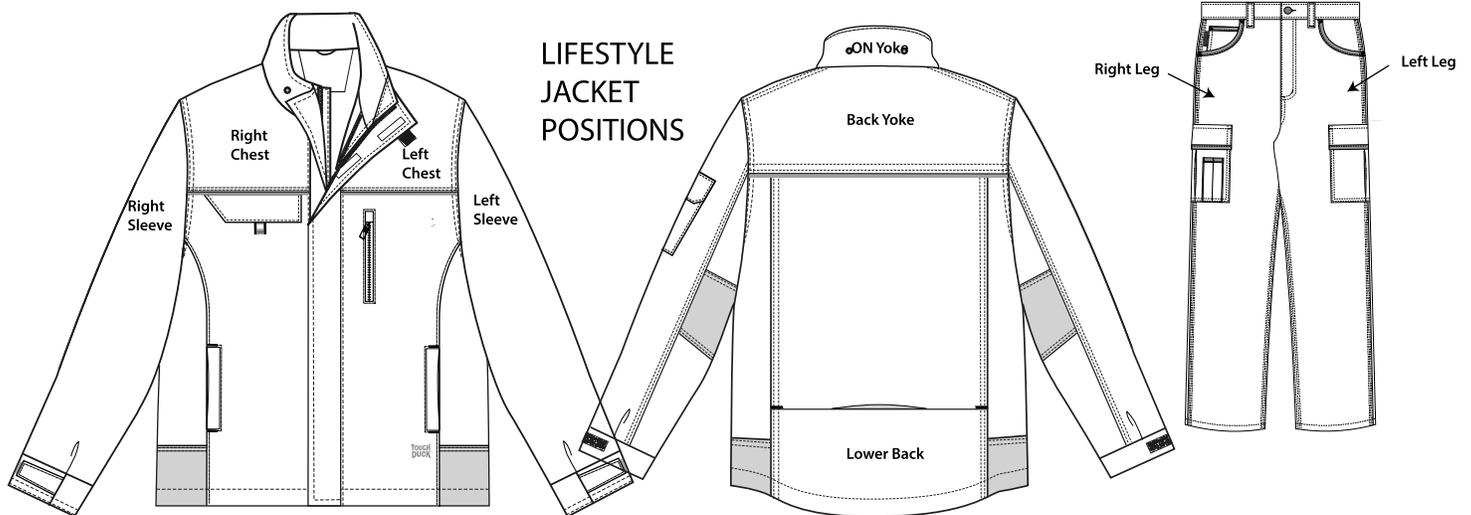
## HOODIE POSITIONS



## SAFETY JACKET POSITIONS



## LIFESTYLE JACKET POSITIONS



# POLICIES

## QUALITY POLICY

Tough Duck is committed to providing a high degree of value and continually improving processes to improve customer satisfaction by focusing on customer demand and standards requirements for the design, manufacture and distribution of premium garments for the workplace and anywhere our users wear them.

The inherent quality means our apparel is built to last, yielding years of service to our customers and a long lifespan. The longer our gear is serving hard-working people, the less material goes to the landfill.

## RETURN POLICY

Tough Duck offers a 90-day return policy from the date of purchase on apparel and accessories. Garments must be returned in their original packaging and be in resalable condition to qualify for a credit to your account.

We do not accept returns that are altered or embroidered, damaged through abuse/misuse, or show excessive use. Returns are not available on clearance or liquidations.

Refunds are subject to a 15% restocking fee of the purchase paid price plus any applicable sales tax unless otherwise prohibited by law.

We do not credit shipping or handling fees. The customer is responsible for return shipping charges.

A return authorization number is required to return product. Any product returned to Tough Duck without a return authorization is considered an unauthorized return and may not be eligible for a credit. Please contact Customer Support to request a Return Authorization number.

## SHIPPING & HANDLING

Our goal is to ensure you receive your order in an efficient and economic manner. The following shipping guidelines are provided. Please contact Customer Support for additional information or questions on available shipping methods.

Shipping within Canada - Orders are shipped via UPS (Western Canada & Atlantic Canada) or Purolator (Quebec) unless a courier is requested by the customer.

Shipping charges are based upon delivery to most urban areas. There may be additional charges for out-of-ordinary locations. Shipping charges are subject to change based on the delivery address and the shipping method.

The following fees are applied to all orders:

- Free freight is offered on all orders over \$1,000.00 in Canada and the US. Exceptions apply for Atlantic Canada, with free freight offered on orders over \$1,500.00.
- Free freight is not available on orders for the Northwest Territories, Nunavut, Yukon, Hawaii and Alaska.
- An additional \$10.00 service charge is applied to orders under \$150.00.
- An additional \$5.00 fee is applied for garment and apparel Drop Ship requests.

Our shipping facilities will be closed on the following dates in 2021:

Friday, January 1	Monday, September 6
Monday, February 15	Monday, October 11
Friday, April 2	Thursday, November 11
Monday, May 24	Monday, December 27
Thursday, July 1	Tuesday, December 28
Monday, August 2	

## CONTACT SUPPORT

Customer support is available Monday to Friday, 9:00am - 5:00pm (Central) and can be reached by one of the following methods:

Local Phone: (204) 942-3494  
Toll-Free: 1-800-665-3369  
Email: [sales@toughduck.com](mailto:sales@toughduck.com)

Please note that customer support offices are closed during Canadian statutory holidays.



85 Adelaide Street  
Winnipeg, MB R3A 0V9  
CANADA

Phone  
(204) 942-3494

Email order  
[sales@toughduck.com](mailto:sales@toughduck.com)

Toll Free Phone  
(800) 665-3369

Website  
[www.toughduck.com](http://www.toughduck.com)

At Tough Duck, we try our best to ensure accuracy of all descriptions, photographs, details, colors, specifications, and fabrics, but errors can occur.

As well, due to our Constant Improvement Policy, the garments pictured in this catalog are subject to change without notice.

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Work King and Design is a registered trademark of Winnipeg Pants & Sportswear Mfg. Ltd.

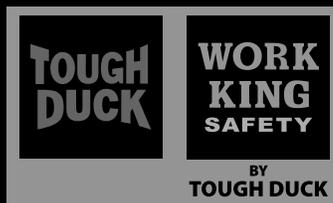
Tough Duck is located within Treaty No. 1 Territory, the traditional lands of the Anishinabe (Ojibway), Ininew (Cree), Oji-Cree, Dene, and Dakota, and is the Birthplace of the Métis Nation and the Heart of the Métis Nation Homeland. We are all Treaty People.





toughduck.com

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